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WO-A- 0/09799

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6313-6317 (1989)**

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Description

The present invention relates to novel peptides which contain cytotoxic moieties, have influence on the release of gonadotropins from the pituitary in mammals and possess antineoplastic effect. More specifically, the present invention relates to analogs of luteinizing hormone-releasing hormone (LHRH) with the structure of

pGlu-His-Trp-Ser-Tyr-Gly-Leu-Arg-Pro-Gly-NH₂

salts thereof and to pharmaceutical compositions and methods of using these analogs.

DISCUSSION OF THE PRIOR ART

Hypothalamic luteinizing hormone-releasing hormone (LHRH) controls the pituitary release of gonadotropins (LH and FSH) that stimulate the synthesis of sex steroids in the gonads.

A new approach in the treatment of hormone-sensitive tumors has been developed directed to the use of agonists and antagonists of LHRH (A.V. Schally and A.M. Comaru-Schally, *Sem. Endocrinol.*, **5** 389-398, 1987). Some LHRH agonists, when substituted in position 6, 10, or both are much more active than LHRH and also possess prolonged activity. The following superagonists are used in the clinical practice:

[D-Leu⁶, NH-Et¹⁰]LHRH (Leuprolide; J.A. Vilchez-Martinez et al., *Biochem. Biophys. Res. Commun.*, **59** 1226-1232, 1974)

[D-Trp⁶]LHRH (Decapeptyl, D. H. Coy et al., *J. Med. Chem.*, **19** 423-425, 1976).

[D-Ser(tBu)⁶, NH-Et¹⁰]LHRH (Buserelin, W. Koenig et al., In: R. Walter and J. Meienhofer (eds.),

Peptides: Chemistry, Structure and Biology. Proceedings of the Fourth American Peptide Symposium.

Ann Arbor Science, Ann Arbor, MI, 1975, pp. 883-888.

[D-Ser(tBu)⁶, NH-NH-CO-NH¹⁰]LHRH (Zoladex, A.S. Dutta et al., *J. Med. Chem.*, **21** 1018-1024, 1978).

[D-Nal(2)⁶]LHRH (Nafarelin, J.J. Nestor et al., *J. Med. Chem.*, **25** 795-801, 1982).

Changes in position 1, 2, 3, 6 and optionally in positions 5 and 10 of the LHRH molecule led to the creation of powerful antagonists (M.J. Karten and J.E. Rivier, *Endocrine Review*, **7** 44-66, 1986; S. Bajusz et al., *Int. J. Pept. Prot. Res.*, **32** 425-435, 1988) which inhibit the LH and FSH release from the pituitary and have potential as therapeutic agents in the treatment of hormone dependent cancers (prostate, breast and pancreatic) (A.V. Schally, in *General Gynecology*, Vol 6., Parthenon Press, Carnforth, England, 1989, pp. 1-20).

Ideal anticancer drugs would theoretically be those that eradicate cancer cells without harming normal cells. Hormones carrying antineoplastic agents would solve the problem by achieving more efficiently targeted chemotherapy of receptor-containing tumors. An ideal mechanism of action of hormone-drug conjugates would be their binding to a cell membrane receptor, followed by internalization of the hybrid molecules and release of the drugs or their biologically active derivatives from the carrier hormone in the endosomes or secondary lysosomes. The released substances then pass across the membrane of the vesicles into the cytosol and reach their final target sites. For the conjugates to be effective by this mechanism, the bond between the drug and hormone must be stable before internalization of conjugates into the target tumor cells but should be effectively cleaved after this internalization.

Many human tumors are hormone dependent or hormone-responsive and contain hormone receptors. Certain of these tumors are dependent on or responsive to sex hormones or growth factors or have components which are so dependent or responsive. The remaining tumors or tumor components are not so dependent. Mammary carcinomas contain estrogen, progesterone, glucocorticoid, LHRH, EGF, IGF-I. and somatostatin receptors. Peptide hormone receptors have also been detected in acute leukaemia, prostate-, breast-, pancreatic, ovarian-, endometrial cancer, colon cancer and brain tumors (M.N. Pollak, et al., *Cancer Lett.* **38** 223-230, 1987; F. Pekonen, et al., *Cancer Res.*, **48** 1343-1347, 1988; M. Fekete, et al., *J. Clin. Lab. Anal.* **3** 137-147, 1989; G. Emons, et al., *Eur. J. Cancer Oncol.*, **25** 215-221, 1989). It has been found (M. Fekete, et al., *Endocrinology*, **124** 946-955, 1989; M. Fekete, et al. *Pancreas* **4** 521-528, 1989) that both agonistic and antagonistic analogs of LHRH bind to human breast cancer cell membranes, and also to the cell membranes of pancreatic cancer, although the latter tumor thought to be hormone-independent. It has been demonstrated that biologically active peptides such as melanotropin (MSH), epidermal growth factor, insulin and agonistic and antagonistic analogs of LHRH (L. Jennes, et. al., *Peptides* **5** 215-220, 1984) are internalized by their target cells by endocytosis.

Alkylating agents used in the treatment of cancer have a basically nonselective mechanism of action. They act by exerting the cytotoxic effect via transfer of their alkyl groups to various cell constituents.

Alkylation of DNA within the nucleus probably represents the major interaction that leads to cell death. However, under physiologic conditions, one can alkylate all cellular nucleophiles such as ionized carboxylic and phosphoric acid groups, hydroxyl groups, thiols and uncharged nitrogen moieties. Nitrogen mustards (chlorambucil, cyclophosphamide and melphalan) are among the oldest anticancer drugs in clinical use.

5 They spontaneously form cyclic aziridinium (ethyleniminium) cation derivatives by intramolecular cyclization, which may directly or through formation of a carbonium ion, transfer an alkyl group to a cellular nucleophile. Aziridine moiety containing drugs like thio-TEPA act by the same mechanism.

Cyclopropane is another alkylating agent. The highly strained ring is prone to cleavage by nucleophiles. It can be cleaved to singlet biradical transition and zwitterion transition state in epimerization reactions and
10 thus might act as an alkylating species for interaction with nucleophilic bases of DNA. Incorporation of cyclopropyl group into distamycin (natural antiviral antitumor agent) resulted in four fold increase in cytostatic activity (K. Krowicki, et al., J. Med. Chem. 31 341-345, 1988).

Almost all clinically used alkylating agents are bifunctional and have ability to cross-link two separate molecules, or alkylate one molecule at two separate nucleophilic sites. The cross-links with DNA may be
15 within a single strand, between two complementary strands or between DNA and other molecules, such as proteins. It is thought that the cytotoxicity of alkylating agents is correlated with their cross-linking efficiency (J.J. Roberts et al., Adv. Radiat. Biol. 7 211-435, 1978).

Cisplatin (cis-diaminedichloroplatinum) has been used in the cancer therapy for a long time. LHRH analogs with cisplatin related structure in the side-chain have high affinities for membrane receptors of rat
20 pituitary and human breast cancer cells (S. Bajusz et al. Proc. Natl. Acad. Sci. USA 86 6313-6317, 1989). Incorporation of cytotoxic copper(II) and nickel(II) complexes into suitably modified LHRH analogs resulted in compounds with high hormonal activity and affinity for LHRH receptors on human breast cancer cell membrane. Several of these metalloptides have cytotoxic activity against human breast and prostate cell lines *in vitro*. For example pGlu-His-Trp-Ser-Tyr-D-Lys[Ahx-A₂bu(SAL)₂(Cu)]-Leu-Arg-Pro-Gly-NH₂ inhibits
25 the [³H]thymidine incorporation into DNA of the human mammary cell line MDA-MB-231 by 87% at 10μg dose.

Many drugs used in cancer chemotherapy contain the quinone group in their structure. Anthracycline antitumor antibiotics such as adriamycin, daunorubicin, mitomycin C and mitoxantrone bind to DNA through
30 intercalation between specific bases and block the synthesis of new RNA or DNA (or both), cause DNA strand scission, and interfere with cell replication. Bioreductive reactions of the quinone group can lead to formation of free radicals (superoxide and hydroxyl radicals) that can induce DNA strand breaks (Bachur et al. Cancer Res. 38 1745-1750, 1978). An alternative pathway is the reduction of quinone to hydroquinone followed by conversion into the alkylating intermediate, the quinonemethide (Moore et al., Drug Exp. Clin. Res. 12 475-494, 1986). Daunorubicin was coupled to peptide carrier melanotropin (MSH) and the conjugate
35 proved to be more toxic to murine melanoma cells than free drug (J.M. Varga, Meth. Enzymol. 112 259-269, 1985). 2-Methylantraquinone derivatives have cytotoxic activity on hypoxic neoplastic cells (T.S. Lin, et al. J. Med. Chem. 23 1237-1242, 1980).

Several antimetabolites are of potential chemotherapeutic interest because of their importance in cellular folate metabolism (I.D. Goldman, et al., Eds. Folyl and Antifoly Polyglutamates. Plenum press, New
40 York, 1983.). Methotrexate {N-[p[[[(2,4-diamino-6-pteridiny)methyl]methylamino]benzoyl]glutamic acid is a folic acid antagonist that inhibits the function of dihydrofolate reductase and in this way interrupts the synthesis of thymidilate, purine nucleotides, and the amino acids serine and methionine, thereby interfering with the formation of DNA, RNA, and proteins.

Initially the incorporation of the alkylating drug chlorambucil {4-[4-(bis[2-chloroethyl]amino)phenyl]-
45 butyric acid into LHRH agonist and antagonists led to compounds with low activity or no activity [K. Channabasavaiah and J. M. Stewart, Biochem. Biophys. Res. Commun., 86, 1266-1273 (1979), C. Y. Bowers et al., Biochem. Biophys. Res. Commun., 61, 698-703 (1974), K. Channabasavaiah et al., In: E. Gross and J. Meienhofer (eds.), Peptides, Proceedings of the Sixth American Peptide Symposium, Pierce Chem. Co. Rockford, IL, 1979, pp 803-807].

50 D-melphalan (a nitrogen mustard type alkylating agent, 4-[bis{2-chloroethyl}amino]-D-phenylalanine) containing LHRH analogs have high agonistic and antagonistic activity and bind to the rat pituitary, human breast and prostate cancer cell membranes with high affinity (S. Bajusz et al., Proc. Natl. Acad. Sci. USA 86 6318-6322, 1989). The binding is reversible and no alkylation of the LHRH receptors occurred. Significant cytotoxic activity (inhibition of [³H]thymidine incorporation) in cultures of human breast cancer cell line T-
55 47D and rat mammary tumor cell line MT-4 and MT-5 could be demonstrated.

SUMMARY OF THE INVENTION

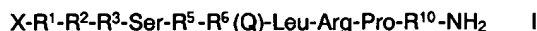
Sex hormone and growth factor dependent tumors or tumor components may be suppressed by lowering the levels of these factors in the patient's system. This does not however, deal with the problem of the remaining non-dependent tumors or tumor components. As shown by Fekete and others (*supra*), LHRH receptors are either present or appear in tumors and tumor components not dependent on sex hormone or growth factors.

Thus, LHRH analogs containing a cytotoxic moiety might serve as carriers for the chemotherapeutic agents. Such peptides can bind to LHRH receptors and not destroy the receptor site, this might provide some target selectivity for the thus modified cytotoxic LHRH analog and make it "cell specific". After internalization, the cytotoxic component of these hybrid compounds could interfere with cellular events and thus cause cancer cell death.

There are several compounds among the clinically used anticancer drugs which have the potential of being coupled to a carrier peptide molecule. The coupling can be carried out through modification of the functional group of the cytotoxic moiety and the free amino- or carboxyl-group of a peptide.

The present invention deals with the provision of such LHRH analogues which possess high agonistic or antagonistic activity and contain cytotoxic side chains, such as moieties with quinone structure (substituted anthraquinones suitably by lower alkyl from which these moieties are derived), and antimetabolites like methotrexoyl. The majority of compounds significantly inhibit the growth of different human breast cancer cell lines in cell cultures.

The compounds of this invention are represented by Formula I



wherein

R^1 is pGlu or D-Nal(2),

R^2 is His or, provided that R^1 is D-Nal(2), R^2 is D-Phe(4 Cl),

R^3 is Trp or, provided that R^4 is D-Nal(2), R^3 is D-Trp or D-Pal(3),

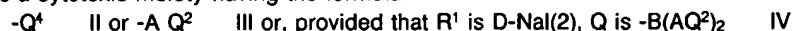
R^5 is Tyr or, provided that R^1 is D-Nal(2), R^5 is Arg.

R^6 is D-Lys

R^{10} is Gly or, provided that R^1 is D-Nal(2), R^{10} is D-Ala,

X is hydrogen or, provided that R^1 is D-Nal(2), X is acetyl,

Q is a cytotoxic moiety having the formula



wherein

A is glutaryl

B is 2,3-diaminopropionyl

the -CO moiety of A- and of B- being bonded to an amino group on R^6 , and in the group $B(AQ^2)_2$, the -CO moiety of A- being bonded to an amino group on B,

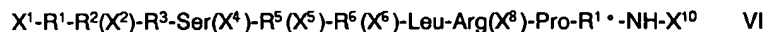
Q^2 is anthraquinonylmethoxy,

Q^4 is methotrexoyl and

the pharmaceutically acceptable acid and base addition salts thereof.

The compounds of Formula I can be prepared by a combination of the solid phase technique and the classical (solution) synthesis.

Compounds of Formula I are preferably prepared from intermediate peptides of Formula VI:



wherein

R^1 , R^2 , R^3 , R^5 , R^6 and R^{10} are as defined above,

X^1 is an acetyl group or, provided that R^1 is pGlu, X^1 is hydrogen,

X^2 is nil or a protecting group for His imidazole nitrogen,

X^4 is hydrogen or a protecting group for the Ser hydroxyl group,

X^5 is hydrogen or a protecting group for the Tyr phenolic hydroxyl group, or a protecting group for the guanidino group of Arg,

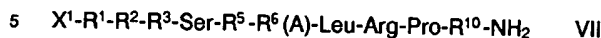
X^6 is hydrogen or a protecting group for the Lys,

X^8 is hydrogen or a protecting group for the Arg guanidino group,

X^{10} is hydrogen or benzhydryl group incorporated into a resin.

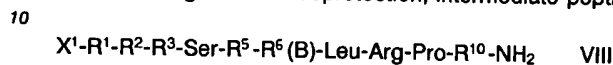
Peptides of Formula VI are preferably synthesized by solid phase method.

Intermediate peptides of Formula VII obtained from peptides of Formula VI, wherein X^2 , X^4 , X^5 , X^6 , X^8 , and X^{10} are hydrogen, by acylation with A:



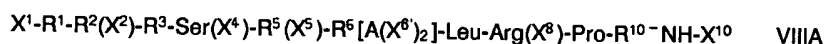
wherein X^1 , R^1 , R^2 , R^3 , R^5 , R^6 , R^{10} and A are as defined above.

The acylation of peptides of Formula VI wherein X^2 , X^4 , X^5 , X^6 , X^8 , and X^{10} are hydrogen with suitably protected B gives after deprotection, intermediate peptides of Formula VIII:



wherein X^1 , R^1 , R^2 , R^3 , R^5 , R^6 , R^{10} and B are as defined above.

According to another suitable method, intermediate peptides of Formula VIII are obtained by deprotection of intermediate peptides of Formula VIIIA:



wherein X^6 is hydrogen or a protecting group for the diaminoacid side chain, R^1 , R^2 , R^3 , R^5 , R^6 , R^{10} , A, X^1 , X^2 , X^4 , X^5 , X^6 , X^8 , and X^{10} are as defined above, which in turn are prepared by the solid phase method as intermediate peptides of Formula VI with the exception that suitably protected $R^6[B(X^6)_2]$ is incorporated in place of protected $R^6(X^6)$ in position 6.

To produce compounds of Formula I wherein Q is $B(AQ^2)_2$, peptides of Formula VIII were coupled with preformed (AQ^2) wherein A and Q^2 are as defined above. Alternatively, compounds of Formula I wherein Q is $B(AQ^2)_2$, can be prepared by reacting peptides of Formula VIII first with an acylating agent with an A moiety and then with 2-hydroxymethylanthraquinone.

The synthesis of compounds of Formula I wherein Q is $A(Q^2)$ was carried out by elongation of the D-Lys side chain of peptides of Formula VI with glutaric acid and then coupling with 2-hydroxymethyl anthraquinone. Alternatively, compounds of Formula I wherein Q is $A(Q^2)$, can be prepared by reacting peptides of Formula VI with preformed $A(Q^2)$, where A and Q are as defined above.

The process of preparing compounds of Formula I wherein Q is Q^4 comprises reacting a peptide of Formula VI with methotrexate. Suitably, the reaction is carried out when X^1 is hydrogen and all other X moieties are hydrogens.

A pharmaceutical composition is provided by admixing the compound of Formula I with pharmaceutically acceptable carrier including microcapsules (microspheres) or microgranules (microparticles) formulated from poly(DL-lactide-co-glycolide) for sustained delivery.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

40 For convenience in describing this invention, the conventional abbreviations for the amino acids, peptides and their derivatives are used as generally accepted in the peptide art and as recommended by the IUPAC-IUB Commission on Biochemical Nomenclature [European. J. Biochem., 138, 9-37 (1984)].

The abbreviations for the individual amino acid residues are based on the trivial name of the amino acid, e.g. pGlu is pyroglutamic acid, His is histidine, Trp is tryptophan, Ser is serine, Tyr is tyrosine, Lys is lysine, Orn is ornithine, Leu is leucine, Arg is arginine, Pro is proline, Gly is glycine, Ala is alanine and Phe is phenylalanine. Where the amino acid residue has isomeric forms, it is the L-form of the amino acid that is represented unless otherwise indicated.

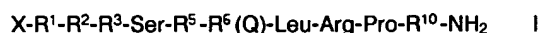
Abbreviations of the uncommon amino acids employed in the present invention are as follows: A_2pr is 2,3-diaminopropionic acid, D-Nal(2) is 3-(2-naphthyl)-D-alanine, D-Pal(3) is 3-(3-pyridyl)-D-alanine, D-Phe(4Cl) is 4-chloro-D-phenylalanine.

Peptide sequences are written according to the convention whereby the N-terminal amino acid is on the left and the C-terminal amino acid is on the right.

Other abbreviations used are:

AcOH acetic acid
55 Ac₂O acetic anhydride
Azy aziridin-2-carbonyl
Boc tert.butoxycarbonyl
Bzl benzyl

- DCB 2,6-dichlorobenzyl
DCC N,N'-dicyclohexylcarbodiimide
DCM dichloromethane
DIC N,N'-diisopropylcarbodiimide
5 DMF dimethylformamide
EPP epoxy-propyl
HMAQG anthraquinone-2-methylglutarate
HOBt 1-hydroxybenzotriazole
HOPCP pentachlorophenol
10 HPLC high-performance liquid-chromatography
MeCN acetonitrile
MeOH methyl alcohol
MTX methotrexate (amethopterin)
TEA triethylamine
15 TFA trifluoroacetic acid
THF tetrahydrofuran
Tos 4-toluenesulfonyl
Z(2-Cl) 2-chloro-benzyloxycarbonyl
Z benzyloxycarbonyl
20 Especially preferred are LHRH analogues of Formula I



wherein,

- 25 R^1 is D-Nal(2),
 R^2 is D-Phe(4Cl),
 R^3 is D-Trp or D-Pal(3),
 R^5 is Arg,
 R^6 is D-Lys,
30 R^{10} is D-Ala,
X is acetyl, as well as peptide series, where
 R^1 is pGlu,
 R^2 is His,
 R^3 is Trp,
35 R^5 is Tyr,
 R^6 is D-Lys
 R^{10} is Gly, and
X is hydrogen,
Q is a cytotoxic moiety having the formula:

- 40 Q^4 or $B(AQ^2)_2$
A is glutaric acid residue
B is A_2pr ,
 Q^2 is anthraquinone-2-methoxy
 Q^4 is methotrexoyl.

45 The most particularly preferred embodiments are:

1. pGlu-His-Trp-Ser-Tyr-D-Lys(HMAQG)-Leu-Arg-Pro-Gly-NH₂
 2. pGlu-His-Trp-Ser-Tyr-D-Lys(MTX)-Leu-Arg-Pro-Gly-NH₂
 3. Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys[A₂pr(HMAQG)₂]-Leu-Arg-Pro-D-Ala-NH₂
 4. Ac-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys[A₂pr(HMAQG)₂]-Leu-Arg-Pro-D-Ala-NH₂
- 50 The peptides of the invention may be used for the preparation of a composition to be administered in the form of pharmaceutically acceptable, nontoxic salts, such as add addition salts. Illustrative of such acid addition salts are hydrochloride, hydrobromide, sulphate, phosphate, fumarate, gluconate, tannate, maleate, acetate, citrate, benzonate, succinate, alginate, pamoate, malate, ascorbate, tartrate, and the like.

Microcapsules or microparticles of these peptides formulated from poly(DL-lactide-co-glycolide) may be the preferred sustained delivery systems. The peptides may also be used for the preparation of a composition destined for intravenous administration in isotonic saline, phosphate buffer solutions or the like.

The pharmaceutical compositions will usually contain the peptide in conjunction with a conventional, pharmaceutically-acceptable carrier. Usually, the dosage will be from about 1 to about 100 micrograms of

the peptide per kilogram of the body weight of the host when given intravenously.

These peptides can be used for the preparation of a composition to be administered to mammals intravenously, subcutaneously, intramuscularly, intranasally or intravaginally to achieve antitumor effect. Effective dosages will vary with the form of administration and the particular species of mammal being treated. An example of one typical dosage form is a physiological saline solution containing the peptide which solution is destined to provide a dose in the range of about 0.1 to 2.5 mg/kg of body weight.

Although the invention has been described with regard to its preferred embodiments, it should be understood that changes and modifications obvious to one having the ordinary skill in this art may be made without departing from the scope of the invention, which is set forth in the claims which are appended thereto. Substitutions known in the art which do not significantly detract from its effectiveness may be employed in the invention.

Assay procedures

The compounds of this invention exhibit powerful effect on gonadotropin release by the pituitary, bind to tumor cell membranes and inhibit [^3H]thymidine incorporation into DNA in cell cultures.

(a) LH-releasing and LH-RH-inhibiting activities

Ability of compounds to influence LH release in vitro is assayed by using a superfused rat pituitary cell system [S. Vigh and A. V. Schally, Peptides, 5 Suppl. 1, 241-247 (1984); V. Csernus and A.V. Schally, in Neuroendocrine Research Methods, Ed. B. Greenstein, Harwood Academic Publishers, London, (1990)].

LH-releasing effect of compounds is determined as follows: each peptide is perfused through the cells for 3 min (1 ml perfusate) at 20-100 pM. LH content of 1 ml fractions collected is determined by radioimmunoassay (RIA). Potency of peptides is compared to that of 3 nM LHRH perfused similarly.

LHRH inhibiting effect of peptides is assayed as follows: each peptide is perfused through the cells for 9 min (3 ml perfusate) at 1 nM. Immediately after that, a mixture containing the same concentration of peptide and 3 nM LHRH is administered for 3 min. This was followed by four consecutive infusions of 3 nM LHRH for 3 min (1 ml perfusate) at 30 min intervals (30, 60, 90, 120 min). LH content of the 1 ml fractions collected is determined by RIA.

(b) In vivo antiovarulatory activity

This activity of the peptides is determined in 4-day-cycling rats as described [A. Corbin and C. W. Beattie, Endocr. Res. Commun., 2, 1-23 (1975)].

(c) Receptor binding.

Affinity for peptides to human breast cancer cell membranes is determined by using labelled LHRH and [D-Trp 6]LHRH. The assay is carried out similarly to that described by T. Kadar et al., Proc. Natl. Acad. Sci. USA, 85, 890-894 (1988) and M. Fekete et al., Endocrinology, 124, 946-955 (1989).

(d) Cytotoxicity test.

Ability of peptides of Formula I to inhibit incorporation of [^3H]thymidine into DNA of monolayer cultures the human mammary tumor cell line MCF-7 is assayed as described [V. K. Sondak et al., Cancer Research, 44, 1725-1728 (1984); F. Holzel et al., J. Cancer Res. Clin. Oncol. 109, 217-226 (1985); M. Albert et al., J. Cancer Res. Clin. Oncol. 109, 210-216 (1985)].

Synthesis of peptides

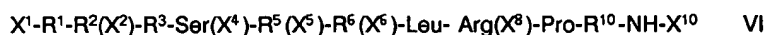
The peptides of the present invention may be prepared by any techniques that are known to those skilled in the peptide art. A summary of the techniques so available may be found in M. Bodanszky, Principles of Peptide Synthesis, Springer-Verlag, Heidelberg, 1984. Classical solution synthesis is described in detail in the treatise "Methoden der Organische Chemie" (Houben-Weyl), Vol. 15, Synthese von Peptiden, Parts I and II, Georg Thieme Verlag, Stuttgart, 1974. The techniques of exclusively solid-phase synthesis are set forth in the textbook of J. M. Stewart and J. D. Young, Solid Phase Peptide Synthesis, Pierce Chem Co., Rockford, IL, 1984 (2nd ed.) and in the review of G. Barany, et al., Int. J. Peptide Protein

Res. 30, 705-739, 1987.

The basic peptides of this invention were synthesized by solid-phase method, and only the cytotoxic side chains were incorporated by "classical" procedure. In the solid phase synthesis, suitable protected amino acids (sometimes protected peptides) are added stepwise in C→N direction once the C-terminal amino acid has been appropriately attached (anchored) to an inert solid support (resin). After completion of a coupling step, the N-terminal protecting group is removed from this newly added amino acid residue and the next amino acid (suitably protected) is then added, and so forth. After all the desired amino acids have been linked in the proper sequence, the peptide is cleaved from the support and freed from the remaining protecting group(s) under conditions that are minimally destructive towards residues in the sequence. This must be followed by a prudent purification and scrupulous characterization of the synthetic product, so as to ensure that the desired structure is indeed the one obtained.

Preferred Embodiment of Synthesis

A particularly preferred method of preparing compounds of the present invention is the solid phase synthesis; the incorporations of cytotoxic side chains are performed in solution. The peptides of Formula I wherein R⁶ is D-Lys are preferably prepared from intermediate peptides of Formula VI:



wherein
 R¹, R², R³, R⁵, R⁶, R¹⁰ and X¹ are as defined hereinabove,
 X² is p-toluenesulfonyl or 2,4-dinitrophenyl protecting group if R² is His and nil if R² is D-Phe(4Cl),
 X⁴ is a protecting group for the hydroxyl group of serine, such as benzyl (Bzl) or 2,6-dichlorobenzyl (DCB).
 The preferred protecting group is Bzl.
 X⁵ is benzyl, 2-Br-benzoyloxycarbonyl or DCB (preferred) for protecting the phenolic hydroxyl where R⁵ is Tyr, or is Tos (preferred), nitro or methyl-(t-butylbenzene)-sulfonyl to protect the guanidino group if R⁵ is Arg,
 X⁶ is a protecting group for side chain amino group of Lys, such as Z, Z(2-Cl) (preferred),
 X⁸ is suitable group to protect the Arg: nitro, methyl-(t-butylbenzene)-sulfonyl or Tos (preferred),
 X¹⁰ is an amide protecting benzhydryl or methylbenzhydryl group incorporated into resin support; for synthesis of peptide amides, the commercially available benzhydrylamino- polystyrene-2% divinylbenzene copolymer is preferred.

The solid phase synthesis of the peptides of Formula VI is commenced by the attachment of Boc-protected Gly or D-Ala to a benzhydrylamine resin in CH₂Cl₂. The coupling is carried out using DIC or DIC/HOBt at ambient temperature. After the removal of the Boc group, the coupling of successive protected amino acids (each is applied in a 3 molar excess) is carried out in CH₂Cl₂ or in mixtures of DMF/CH₂Cl₂ depending on the solubility of Boc-amino acids. The success of the coupling reaction at each stage of the synthesis is preferably monitored by the ninhydrin test as described by Kaiser et al. [Anal. Biochem. 34, 595 (1970)]. In cases where incomplete coupling occurs, the coupling procedure is repeated before removal of the alpha-amino protecting group prior to the reaction with the next amino acid.

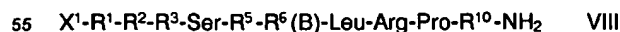
After the desired amino acid sequence of intermediate peptides of Formula VI has been completed, if desired, the N-terminal acetylation is carried out using Ac₂O/imidazole, and the peptide-resin is then treated with liquid HF in the presence of anisole to yield the peptides of Formula VI wherein X², X⁴, X⁵, X⁶, X⁸, and X¹⁰ are hydrogens.

Peptides of Formula VII were obtained either by acylation of peptides of Formula VI with glutaric anhydride, followed by deprotection:



wherein X¹, R¹, R², R³, R⁵, R⁶, and R¹⁰ are as defined above, and A is glutaryl.

Acylation of peptides of structure of Formula VI with Boc-protected 2,3-diamino propionic acid, after deprotection gives the peptides of Formula VIII:



wherein X¹, R¹, R², R³, R⁵, R⁶, and R¹⁰ are as defined hereinabove, and B is 2,3-diamino propionyl.

In an alternate synthesis, peptides of Formula VIII are obtained by deprotection of intermediate peptides of Formula VIIA which are prepared by the solid phase method exactly as peptides having the Formula VI, but a suitably protected R⁶(B) residue, preferably Boc-R⁶[B(Z)₂], incorporated in position 6 instead of Boc-R⁶X⁶.

- 5 Compounds of Formula I wherein residue Q is B(AQ²)₂ are preferably prepared from intermediate peptides of Formula VIII and 2-hemiglutaroyl-oxymethyl-anthraquinone coupling them together in a reaction with carbodiimide.

To produce compounds of Formula I wherein Q is Q⁴, MTX is bound to intermediate peptides of Formula VII by carbodiimide reaction.

- 10 Peptides of Formula VI are converted into peptides of Formula I wherein Q is Q⁴ by carbodiimide coupling method with 1.1 equivalent of MTX.

PURIFICATION OF PEPTIDES

- 15 Crude synthetic products (>500 mg) were purified on a BECKMAN Prep-350 preparative HPLC system equipped with a DYNAMAX MACRO column (41.4 x 250 mm) packed with spherical C₁₈ silica gel (pore size: 300 Å, particle size: 12 µm) (RAININ Inc., Co., Woburn, MA) (**Column A**). Purification of smaller amount of peptides (<250 mg) were performed on a BECKMAN HPLC system (Model 142) using a DYNAMAX MACRO (21.2 x 250 mm) column packed with the same medium, as above (**Column B**). To
20 purify peptides weighing <50 mg, a reversed phase, 10 x 250 mm VYDAC Protein & Peptide C₁₈ column (pore size: 300 Å, particle size: 5 µm) (ALTECH, Deerfield, IL) (**Column C**) or a 10 x 250 mm W-POREX C₁₈ column (pore size: 300 Å, particle size: 5 µm) (Phenomenex, Rancho Palos Verdes, CA) (**Column D**) were used. Columns were eluted with solvent system i consisting of (A) 0.1% aqueous TFA and (B) 0.1% TFA in 70% aqueous acetonitrile or solvent system ii consisting of (A) 0.2% aqueous acetic acid and (B)
25 0.2% acetic acid in 70% aqueous acetonitrile usually in a gradient mode. Column eluant was monitored with UV detectors operating at 230 or 280 nm. Chromatography was effected at ambient temperature.

ANALYTICAL HPLC

- 30 Analysis of crude and purified peptides was carried out with a Hewlett-Packard Model 1090 liquid chromatograph equipped with a diode array detector set a 220 and 280 nm and a reversed phase 4.6 X 250 mm W-POREX C₁₈ column (pore size: 300 Å, particle size: 5 µm) (**Column E**). A flow rate of 1.2 ml/min of solvent system i was maintained and the separations were performed at room temperature.

35 AMINO ACID ANALYSIS

Peptide samples were hydrolyzed at 110°C for 20 hr in evacuated sealed tubes containing 4 M methane-sulfonic acid. Analyses were performed with a Beckman 6300 amino acid analyzer.

40 PREPARATION I

pGlu-His-Trp-Ser-Tyr-D-Lys-Leu-Arg-Pro-Gly-NH₂ (I)

- 45 [D-Lys]⁶LHRH [N.C. Nicholas et al., J. Med. Chem., 19 937-941 (1976)] was built step by step on a benzhydrylamine HCl resin containing about 1 meq NH₂/g (Advanced ChemTech, Louisville, KY) in a reaction vessel for manual solid-phase synthesis starting with Boc-Gly in accordance with the procedures set forth below.

- The benzhydrylamine HCl resin (1 g, about 1 mmol), after neutralization with 10% TEA in CH₂Cl₂, was coupled sequentially with a 3 molar excess of protected amino acids in accordance with the Schedule as
50 follows:

STEP	REAGENTS AND OPERATIONS	MIXING TIMES (min)
1	<u>Coupling:</u> Boc-amino acid in DCM or DMF depending on the solubility of the particular protected amino acid, plus DIC	60-90
2	MeOH (or DMF then MeOH) wash	2
3	DCM wash	2
4	MeOH wash	2
5	DCM wash (three times)	2
6	<u>Deprotection:</u> 50% TFA in DCM (twice)	5 and 25
7	DCM wash	2
8	2-Propanol wash	1
9	<u>Neutralization:</u> 10% TEA in DCM	2
10	MeOH wash	1
11	<u>Neutralization:</u> 10% TEA in DCM	2
12	MeOH wash	1
13	DCM wash (three times)	2

Thus, the resin was treated with Boc-Gly, Boc-Pro, Boc-Arg(Tos), Boc-Leu, Boc-D-Lys[Z(2-Cl)], Boc-Tyr(Bzl), Boc-Ser(Bzl), Boc-Trp, Boc-His(Tos), and pGlu during successive coupling cycles to yield a peptide-resin with structure of pGlu-His(Tos)-Trp-Ser(Bzl)-Tyr(DCB)-D-Lys[Z(2-Cl)]-Leu-Arg(Tos)-Pro-Gly-NH-RESIN.

The peptide-resins thus obtained were treated with 2 ml anisole and 20 ml of HF at 0° for 45 min. After elimination of HF under vacuum, the peptide-resin remainder was washed with dry diethyl ether. The peptide was then extracted with 50% aqueous acetic acid, separated from the resin by filtration, and lyophilized.

Crude peptide (860 mg, was purified on Column A with solvent system i using a linear gradient of 10-40 % B in 60 min at flow rate of 30 ml/min. 230 nm.

Purified peptide proved to be substantially (>96%) pure in analytical HPLC by using solvent system i in a linear gradient mode (15-35%B in 20 min). Retention time is 11.3 min. Amino acid analysis gave the expected results.

PREPARATION II

Ac-D-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys-Leu-Arg-Pro-D-Ala-NH₂ (II)

The preparation of II was carried out by solid-phase method in accordance with the procedures set forth in the Schedule of Preparation I. The synthesis was commenced by coupling Boc-D-Ala to 1 g benzhydrylamine resin containing about 1.0 meq NH₂. The decapeptide was built up in nine successive coupling steps using Boc-Pro, Boc-Leu, Boc-Arg(Tos), Boc-Lys[Z(2-Cl)], Boc-Tyr(DCB), Boc-Ser(Bzl), Boc-D-Trp, Boc-D-Phe(4Cl), Boc-D-Nal(2). N-Terminal acetylation was performed with a 50-fold excess of acetic anhydride in CH₂Cl₂ for 30 min. The peptide was cleaved from the resin with 15 ml of HF in the presence of 1.5 ml m-cresol at 0 °C for 30 min and at room temperature for 30 min. After elimination of HF, the mixture of resin and peptide was washed with diethyl ether, the peptide was extracted with DMF. The DMF solution was concentrated to a small volume under high vacuum, then triturated with diethylether. The crude product thus obtained was purified by preparative HPLC as described for Preparation I, using a linear gradient of 40-70%B in 60 min. The pure peptide (837 mg) has a retention time of 25.5 min using solvent system i in a linear gradient mode (30-60%B in 30 min).

PREPARATIONS III

Ac-D-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys-Leu-Arg-Pro-D-Ala-NH₂ (III)

The peptide IIIA was prepared by the solid-phase technique on a benzhydrylamine HCl resin in accordance with the procedures set forth in the Schedule of Preparation I.

Thus, the resin (0.5 g containing about 0.5 mmole NH₂) was treated during the ten successive coupling cycles with Boc-D-Ala, Boc-Pro, Boc-Leu, Boc-Arg(Tos), Boc-Lys[Z(2-Cl)], Boc-Arg(Tos), Boc-Ser(Bzl), Boc-D-Pal(3), Boc-D-Phe(4Cl), Boc-D-Nal(2) and finally with Ac₂O/imidazole to yield a peptide-resin which was then treated with HF and anisole to afford the free, D-Lys-containing decapeptide of III (540 mg). mg).

Peptides were purified on Column A with a gradient of solvent system *j* (20-60%B in 80 min). HPLC retention time of III was 11.4 min, when using solvent system *j* in a linear gradient mode (30-50% B in 20 min).

5 PREPARATION IV

Boc-D-Lys(Z₂-A₂pr)

To a mixed anhydride prepared from Z₂-A₂pr (0.72 g) and ethyl chloroformate (0.2 ml) in the presence of TEA (0.28 ml) in DMF solution (4 ml), Boc-D-Lys (0.5 g) and TEA (0.3 ml) in 50% aqueous DMF (4 ml) were added with stirring at 0 °C. After 2 hours stirring at 0 °C, the reaction mixture was concentrated to an oil under reduced pressure, dissolved in water and ethyl acetate, acidified with 1 M KHSO₄. The organic phase was washed with water, then dried over Na₂SO₄ and evaporated under vacuum to yield Boc-D-Lys-(Z₂-A₂pr) (1.1 g).

15 PREPARATION V

Ac-D-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys(A₂pr)-Leu-Arg-Pro-D-Ala-NH₂ (VA)

20 Ac-D-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys(A₂pr)-Leu-Arg-Pro-D-Ala-NH₂ (VB)

Compounds VA and VB were built step by step on a benzhydrylamine HCl resin containing about 1 meq NH₂/g (Advanced ChemTech, Louisville, KY) in a reaction vessel for manual solid-phase synthesis starting with Boc-D-Ala in accordance with the procedures set forth below.

25 The benzhydrylamine HCl resin (1 g, about 1 mmol), after neutralization with 10% TEA in CH₂Cl₂, was coupled sequentially with 3 molar excess of protected amino acids in accordance with the Schedule given in Preparation I.

Thus, the resin was treated with Boc-D-Ala, Boc-Pro, Boc-Arg(Tos), Boc-Leu, Boc-D-Lys(Z₂-A₂pr) (Preparation IV), Boc-Arg(Tos)), Boc-Ser(Bzl), Boc-D-Pal(3), Boc-D-Phe(4Cl), and Boc-D-Nal(2). After the amino acid sequence of the decapeptide had been completed, the terminal Boc group was removed and the N-terminal was acetylated by using 10-fold excess of Ac₂O and imidazole to yield the peptide-resin with the structure of Ac-D-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser(Bzl)-Arg(Tos)-D-Lys(Z₂-A₂pr)-Leu-Arg(Tos)-Pro-D-Ala-NH-RESIN. Proceeding in a similar manner but incorporating Boc D-Trp in place of Boc-D-Pal(3), the peptide-resin with the structure of Ac-D-Nal(2)-D Phe(4Cl)-D-Trp-Ser(Bzl)-Arg(Tos)-D-Lys(Z₂A₂pr)-Leu-Arg-35 (Tos)-Pro-D-Ala-RESIN was prepared.

The peptide-resin thus obtained was treated with anisole and HF, and the crude free peptides were isolated as described in Preparation II. Thereafter the crude peptides (1.3 g) are subjected to purification by HPLC on Column A using solvent system *j* in a linear gradient mode (20-50%B in 60 min).

40 Peptides VA and VB thus obtained (705 mg and 780 mg) were judged to be substantially (>95%) pure by using solvent system *j* in a linear gradient mode (30-50% B in 20 min). Retention times are 10.1 min and 17.5 min, respectively.

Alternatively, Preparation VA and VB were obtained from Preparation III and II by acylation with Boc₂-A₂pr. After purification, the Boc-protected peptides were treated with 50% TFA in DCM and repurified by HPLC (see above).

45 Preparation VI

Anthraquinone-2-methyl-hemiglutarate

50 576 mg (2 mmol) of 2-(hydroxymethyl)-anthraquinone was suspended in 6 ml of anhydrous pyridine and was refluxed for 24 hours with 456 mg (4 mmol) glutaric anhydride. Pyridine was eliminated under vacuum, the residue is acidified and extracted with ethyl acetate. The yellow product was recrystallized from ethyl acetate-hexane (580 mg, m.p.: 150-151 °C). HPLC retention time of Preparation VI is 19.7 min using solvent system *j* (linear gradient of 30-60%B in 30 min).

55

EXAMPLE IpGlu-His-Trp-Ser-Tyr-D-Lys(HMAQG)-Leu-Arg-Pro-Gly-NH₂ (1)

5 The synthesis of pGlu-His-Trp-Ser-Tyr-D-Lys(HMAQG)-Leu-Arg-Pro-Gly-NH₂ (3) was accomplished by coupling of [D-Lys]^FLHRH (Preparation I, 31.9 mg of the TFA salt) and anthraquinone-2-methyl-hemi-glutarate (VI) with carbodiimide. The solution (200 μ l DMF) of 10.6 mg anthraquinone-2-methyl-hemi-glutarate and 4.6 mg HOBt was cooled down to 0 °C then reacted with 3.5 μ l of DIC. After 15 min, this solution was mixed with the cold solution (200 μ l) of 31.9 mg [D-Lys]^FLHRH (Preparation I) (neutralized with
10 TEA) and was kept at 0 °C for 24 hours. When the reaction was not complete, the coupling was repeated with half amount of DIC. The reaction mixture was diluted with water and was subjected to HPLC on Column C using solvent system ii. Lyophilized fractions yielded 21.6 mg of peptide 3.

HPLC data			
Peptide No.	Gradient (%B/min) for		Retention time (Min)
	Purification	Analysis	
01	30-50/40	45-65/20	8.6

EXAMPLE IIpGlu-His-Trp-Ser-Tyr-D-Lys(MTX)-Leu-Arg-Pro-Gly-NH₂ (2)

Preparation of pGlu-His-Trp-Ser-Tyr-D-Lys(MTX)-Leu-Arg-Pro-Gly-NH₂ (2) was performed by acylating of [D-Lys]^FLHRH with methotrexate (amethopterin). To the solution of 12.0 mg of methotrexate in 100 μ l of DMF equivalent of DIC was added at 0 °C. After 15 min it was mixed with the neutralized (TEA) solution of 31.9 mg [D-Lys]^FLHRH (Preparation I) and was kept 0 °C overnight. Thereafter the reaction mixture was
30 diluted with water and subjected to HPLC by injection onto Column C Two main products with slightly different retention times were isolated (a: 5.2 mg, b: 5.5 mg).

HPLC data			
Peptide No.	Gradient (%B/min) for		Retention time (Min)
	Purification	Analysis	
02	20-40/40	20-40/20	12.3/12.8

EXAMPLE IIIOther Peptides

45 [Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys[A₂pr(HMAQG)₂]-Leu-Arg-Pro-D-Ala-NH₂ (3) (10.7 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys[A₂pr(HMAQG)₂]-Leu-Arg-Pro-D-Ala-NH₂ (4) (9.1 mg) were synthesized as described in Example I, except that [D-Lys(A₂pr)]^FLHRH (Preparation I, 35.9 mg), [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Trp³,Arg⁵,D-Lys(A₂pr)⁶,D-Ala¹⁰]LHRH (Preparation VA, 39.6 mg) and [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Pal(3)³,Arg⁵,D-Lys(A₂pr)⁶,D-Ala¹⁰]LHRH (Preparation VB, 38.8 mg) were used in a carbodiimide coupling
50 reaction and that two times more anthraquinone-2-methyl-hemiglutarate,DIC and HOBt was used.

HPLC data			
Peptide No.	Gradient (%B/min) for		Retention time (Min)
	Purification	Analysis	
3	40-80/80	65-85/20	13.9
4	40-70/40	60-80/20	15.2

EXAMPLES IV

Biological effects, receptor binding potencies and cytotoxic activities.

The biological effects, the receptor binding potencies and the cytotoxic activities of the claimed compounds are summarized in Table 1 to Table 4.

Table 1 shows the hormonal activity of the compounds of this invention having LHRH agonistic properties as compared to that of LHRH in dispersed rat pituitary cell superfusion system *in vitro* [S. Vigh and A. V. Schally, Peptides 5, 241-247 (1984)]. The peptide was infused for 3 minutes at various concentration, and the amount of LH released was compared to that released by 3 nM LHRH. Table 1 also contains data on the receptor binding affinity of these compounds for human breast cancer cell membranes.

Table 2 presents the antiovarulatory activity and human breast cancer cell membrane receptor binding affinity of the claimed compounds having LHRH-inhibiting properties. The inhibitory action was determined *in vivo*, in 4-day cycling rats as described [A. Corbin and C. W. Beattie, Endocr. Res. Commun., 2, 1-23 (1975)].

Table 3 and 4 shows data on the inhibition of ³H-thymidine incorporation into DNA was by cytotoxic LHRH analogs on MCF-7, T47D, MDA-MB-231 and SKBr-3 human mammary cancer cell lines. 200,000 cells in 200 μ l of RPMI-160 + 2% CFBS were incubated with 1,5 or 10 μ g cytotoxic analogs for 3 hours or 23 hours then 1 μ Ci ³H-thymidine added and incubated an additional 60 min. DNA extracted with 1 N perchloric acid and the radioactivity measured.

TABLE 1

LH-releasing activity and receptor binding affinity of pGlu-His-Trp-Ser-Trp-R ⁶ (YX)-Leu-Arg-Pro-Gly-NH ₂ peptides containing cytotoxic radicals for human breast cancer cell membranes.						
Ex.	Peptide			Relative Activity	Affinity Constant**	
	R ⁶	Y	X		K _{a1} nM ⁻¹	K _{a2} μ M ⁻¹
1.	D-Lys	-	HMAQG	35	1.52	-
2A.	D-Lys	-	MTX		5.42	1.59
2B.	D-Lys	-	MTX		0.63	-

** LH-releasing activity was compared to that produced by 3 nM LH-RH.

**¹²⁵I-[D-Trp]⁶ LHRH used as labelled ligand.

TABLE 2

Antioviulatory activity and affinity of Ac-D-Nal (2)-D-Phe(4Cl)-R ³ -Ser-R ⁵ -D-Lys[AX]-Leu-Arg-Pro-D-Ala-NH ₂ peptides containing cytotoxic radicals for membrane receptors of human breast cancer cells.							
Ex.	Peptide				%Ovulation Blockade*	Affinity Constant**	
	R ³	R ⁵	A	X		K _{a1} nM ⁻¹	K _{a2} uM ⁻¹
3.	D-Trp	Arg	L-A ₂ pr	(HMAQG) ₂	0	7.05	8.6
4.	D-Pal(3)	Arg	L-A ₂ pr	(HMAQG) ₂	40	2.28	-

* Peptides were tested at 10 µg per rat.

**¹²⁵I-[D-Trp]⁶ LHRH used as the labelled ligand

NB, no binding

TABLE 3

Inhibitory effect of cytotoxic LHRH analogs of Formula I on ³ H-Thymidine incorporation into DNA in MCF-7 human breast cancer cell line.			
Ex.	Dose µg/ml	% Inhibition at 4 hrs	% Inhibition at 24 hrs
Control		0	0
1	1 10	29** 32**	14** 71**
3	1 10		3 11
4	1 10	31** 28**	15 40**

**p<0.01 by Duncan's multiple range test.

TABLE 4

Inhibitory effect of cytotoxic LHRH analogs of Formula I on ^3H -Thymidine incorporation into DNA in different human breast cancer cell lines.

Ex.	Dose $\mu\text{g/ml}$	% Inhibition at 4 hrs	% Inhibition at 24 hrs
T47D Cell line			
Control	-	0	0
2	1	38**	26
	10	54**	41
3	1	37**	20
	10	41**	54
MDA-MB-231 Cell Line			
Control	-	0	0
2	1	23*	0
	10	31**	8
3	1	36**	0
	10	40**	90**
SKBr-3 Cell line			
Control	-	0	0
2	1	21**	16**
	10	36**	10
3	1	30**	9
	10	53**	88**

* $p < 0.05$ by Duncan's multiple range test.

** $p < 0.01$ by Duncan's multiple range test.

ABSTRACT

The present invention deals with LHRH analogs which contain cytotoxic moieties, have influence on the release of gonadotropins from the pituitary in mammals (possess high agonistic or antagonistic activity) and have antineoplastic effect. The compounds of this invention are represented by Formula I: $\text{X-R}^1\text{-R}^2\text{-R}^3\text{-Ser-R}^5\text{-R}^6\text{(Q)-Leu-Arg-Pro-R}^{10}\text{-NH}_2$, wherein R^1 is pGlu or D-Nal(2), R^2 is His or, provided that R^1 is D-Nal(2), R^2

is D-Phe(4Cl), R³ is Trp or, provided that R¹ is D-Nal(2), R³ is D-Trp or D-Pal(3), R⁵ is Tyr, or, provided that R¹ is D-Nal(2), R⁵ is Arg, R⁶ is D-Lys, R¹⁰ is Gly or, provided that R¹ is D-Nal(2), R¹⁰ is D-Ala, X is hydrogen or, provided that R¹ is D-Nal(2), X is acetyl, Q is a cytotoxic moiety having the formula -Q⁴ or -A-(Q²) or provided that R¹ is D-Nal(2), Q is -B(AQ²)₂, wherein A is glutaryl, B is 2,3-diaminopropionyl, the -CO moiety of A- and of B- being bonded to an amino group on R⁶, and in the group B(AQ²)₂, the -CO moiety of A-being bonded to an amino group on B, Q² is anthraquinonylmethoxy, Q⁴ is methotrexoyl and pharmaceutically acceptable salts thereof and methods of use pertaining these compounds.

Claims

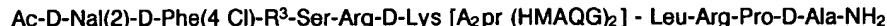
10 **Claims for the following Contracting States : AT, BE, CH, DE, DK, FR, GB, IT, LI, LU, NL, SE**

1. A peptide of the formula



wherein Q is a cytotoxic moiety consisting of methotrexoyl or anthraquinone-2-methylglutaryl.

2. A peptide of the formula



wherein R³ is D-Trp or D-Pal(3).

3. Use of any of the peptides of claims 1 and 2 or a pharmaceutically acceptable salt thereof for the preparation of a composition for the treatment of cancers.

Claims for the following Contracting States : ES, GR

1. A process for the production of a peptide of the formula



wherein Q is a cytotoxic moiety consisting of methotrexoyl or anthraquinone-2-methylglutaryl by reacting an intermediate peptide of the formula pGlu-His-Trp-Ser-Tyr-D-Lys-Leu-Arg-Pro-Gly-NH₂

a) in case of methotrexoyl as cytotoxic moiety with methotrexate, and

b) in case of anthraquinone-2-methylglutaryl as cytotoxic moiety in a first version with anthraquinone-2-methyl-hemiglutarate or in a second version with an acylating agent with a glutaryl moiety and then coupling the obtained product with 2-(hydroxymethyl)-anthraquinone.

2. A process for the production of a peptide of the formula



wherein R³ is D-Trp or D-Pal(3) by coupling an intermediate peptide of the formula Ac-D-Nal(2)-D-Phe(4 Cl)-R³-Ser-Arg-D-Lys(A₂pr)-Leu-Arg-Pro-D-Ala-NH₂ in a first version with anthraquinone-2-methyl-hemiglutarate or reacting said intermediate peptide in a second version with an acylating agent with a glutaryl moiety and then coupling the obtained product with 2-(hydroxymethyl)-anthraquinone.

Patentansprüche

50 **Patentansprüche für folgende Vertragsstaaten : AT, BE, CH, DE, DK, FR, GB, IT, LI, LU, NL, SE**

1. Peptid der Formel



worin Q ein cytotoxischer Rest, bestehend aus Methotrexoyl oder Antrachinon-2-methylglutaryl, ist.

2. Peptid der Formel



5 worin R^3 D-Trp oder D-Pal(3) ist.

3. Verwendung der Peptide gemäß Ansprüchen 1 und 2 oder deren pharmazeutisch brauchbaren Salze zur Herstellung einer Zusammensetzung für die Krebsbehandlung.

10 **Patentansprüche für folgende Vertragsstaaten : ES, GR**

1. Verfahren zur Herstellung eines Peptids mit der Formel



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in welcher Q ein cytotoxischer Methotrexoyl- oder Anthrachinon-2-methylglutaryl-Rest ist, in dem man ein Peptid-Zwischenprodukt der Formel $\text{pGlu-His-Trp-Ser-Tyr-D-Lys-Leu-Arg-Pro-Gly-NH}_2$

a) im Falle eines cytotoxischen Methotrexoyl-Rests mit Methotrexat reagieren läßt, und

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b) im Falle eines cytotoxischen Anthrachinon-2-methylglutaryl-Rests nach einer ersten Variante mit Anthrachinon-2-methylhemiglutarat oder nach einer zweiten Variante mit einem einen Glutaryl-Rest enthaltenden Acylierungsmittel und sodann das erhaltene Produkt mit 2-Hydroxymethyl-anthrachinon koppelt.

2. Verfahren zur Herstellung eines Peptids der Formel

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in welcher R^3 D-Trp oder D-Pal(3) ist, in dem man ein Peptid-Zwischenprodukt der Formel $\text{Ac-D-Nal(2)-D-Phe(4 Cl)-R}^3\text{-Ser-Arg-D-Lys(A}_2\text{pr)-Leu-Arg-Pro-D-Ala-NH}_2$ nach einer ersten Variante mit Anthrachinon-2-methylhemiglutarat reagieren läßt oder dieses Peptid-Zwischenprodukt nach einer zweiten Variante mit einem einen Glutaryl-Rest enthaltenden Acylierungsmittel reagieren läßt und sodann das erhaltene Produkt mit 2-Hydroxymethyl-anthrachinon koppelt.

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Revendications

35 **Revendications pour les Etats contractants suivants : AT, BE, CH, DE, DK, FR, GB, IT, LI, LU, NL, SE**

1. Peptide de formule :



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dans lequel Q est une partie cytotoxique consistant en méthotrexoyle ou anthraquinone-2-méthylglutaryl.

2. Peptide de formule :

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dans lequel R^3 est D-Trp ou D-Pal(3).

- 50 3. Utilisation de l'un quelconque des peptides des revendications 1 et 2, ou d'un sel pharmaceutiquement acceptable de ceux-ci, dans la préparation d'une composition pour le traitement de cancers.

Revendications pour les Etats contractants suivants : ES, GR

55 1. Procédé de production d'un peptide répondant à la formule



dans laquelle Q représente un groupe cytotoxique méthotrexoylique ou anthraquinone-2-méthylglutaryque, en faisant réagir un peptide intermédiaire obéissant à la formule pGlu-His-Trp-Ser-Tyr-D-Lys-Leu-Arg-Pro-Gly-NH₂

- a) avec le méthotrexate au cas où l'on utilise un groupe cytotoxique méthotrexoylique, et
- 5 b) au cas où l'on utilise un groupe cytotoxique anthraquinone-2-méthylglutarylique, d'après une première réalisation, avec l'anthraquinone-2-méthyl-hémiglutarate, ou d'après une seconde réalisation, avec un agent d'acylation comportant un groupe glutarylique et puis en combinant le produit obtenu à la 2-(hydroxyméthyl)-anthraquinone.

10 2. Procédé de production d'un peptide répondant à la formule

Ac-D-Nal(2)-D-Phe(4 Cl)-R³-Ser-Arg-D-Lys [A₂pr (HMAQG)₂] - Leu-Arg-Pro-D-Ala-NH₂

- dans laquelle R³ représente D-Trp ou D-Pal(3) en combinant un peptide intermédiaire répondant à la
- 15 formule Ac-D-Nal(2)-D-Phe(4 Cl)-R³-Ser-Arg-D-Lys(A₂pr)-Leu-Arg-Pro-D-Ala-NH₂ d'après une première réalisation à l'anthraquinone-2-méthyl-hémiglutarate ou, d'après une seconde réalisation, en faisant réagir ledit peptide intermédiaire avec un agent d'acylation comportant un groupe glutarylique et puis combinant le produit obtenu à la 2-(hydroxyméthyl)-anthraquinone.

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W-6200 Wiesbaden(DE)(54) **LHRH Analogs.**

(57) The present invention deals with LHRH analogs which contain cytotoxic moieties, have influence on the release of gonadotropins from the pituitary in mammals (possess high agonistic or antagonistic activity) and have antineoplastic effect. The compounds of this invention are represented by Formula I: X-R¹-R²-R³-Ser-R⁵-R⁶(Q)-Leu-Arg-Pro-R¹⁰-NH₂, wherein R¹ is pGlu or D-Nal(2), R² is His or D-Phe(4Cl), R³ is Trp, D-Trp or D-Pal(3), R⁵ is Tyr or Arg, R⁶ is D-Lys or D-Orn, R¹⁰ is Gly or D-Ala, X is hydrogen or a lower alkanoyl group of 2-5 carbon atoms, Q is a cytotoxic moiety having the formula -Q⁴ or -A(Q³) or B(Q¹)₂ or -B(AQ²)₂, wherein A is -NH-(CH₂)_n-CO- or -OC-(CH₂)_n-CO- where n is 2-6, B is -NH-CH₂-(CH₂)_m-CH(NH)-(CH₂)_n-CO- where m is 0 or 1, n is 0 or 1, the -CO moiety of A- and of B- being bonded to an amino group on R⁶, and in the group B(AQ²)₂, the -CO moiety of A-being bonded to an amino group on B, Q¹ is D or L-Mel, cyclopropanealkanoyl, aziridine-2-carbonyl, epoxyalkyl or 1,4-naphthoquinone-5-oxycarbonyl-ethyl, Q² is Q¹, anthraquinonylalkoxy or doxorubicinyl, Q³ is Q², mitomicinyl, esperamycinyl or methotrexoyl, Q⁴ is Q¹ or methotrexoyl and pharmaceutically acceptable salts thereof and methods of use pertaining these compounds.

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LHRH ANALOGS

This invention was made with Government support under grant Nos. 40003 and 40004, awarded by the N.C.I. (NIH). The U.S. Government has certain rights in this application.

RELATED APPLICATIONS

This application is a continuation-in-part of copending application, Serial No. 07/260,994, filed 10/21/1988 and Serial No. 07/404,667, filed 09/07/1989.

BACKGROUND OF THE INVENTION

The present invention relates to novel peptides which contain cytotoxic moieties, have influence on the release of gonadotropins from the pituitary in mammals and possess antineoplastic effect. More specifically, the present invention relates to analogs of luteinizing hormone-releasing hormone (LHRH) with the structure of pGlu-His-Trp-Ser-Tyr-Gly-Leu-Arg-Pro-Gly-NH₂ salts thereof and to pharmaceutical compositions and methods of using these analogs.

DISCUSSION OF THE PRIOR ART

Hypothalamic luteinizing hormone-releasing hormone (LHRH) controls the pituitary release of gonadotropins (LH and FSH) that stimulate the synthesis of sex steroids in the gonads.

A new approach in the treatment of hormone-sensitive tumors has been developed directed to the use of agonists and antagonists of LHRH (A.V. Schally and A.M. Comaru-Schally, *Sem. Endocrinol.*, 5 389-398, 1987). Some LHRH agonists, when substituted in position 6, 10, or both are much more active than LHRH and also possess prolonged activity. The following superagonists are used in the clinical practice:

[D-Leu⁶,NH-Et¹⁰] LHRH (Leuprolide; J.A. Vilchez-Martinez et al., *Biochem. Biophys. Res. Commun.*, 59 1226-1232, 1974)

[D-Trp⁶]LHRH (Decapeptyl, D. H. Coy et al., *J. Med. Chem.*, 19 423-425, 1976).

[D-Ser(tBu)⁶,NH-Et¹⁰]LHRH (Buserelin, W. Koenig et al., In: R. Walter and J. Meienhofer (eds.),

Peptides: Chemistry, Structure and Biology. Proceedings of the Fourth American Peptide Symposium. Ann Arbor Science, Ann Arbor, MI, 1975, pp. 883-888.

[D-Ser(tBu)⁶,NH-NH-CO-NH₂¹⁰]LHRH (Zoladex, A.S. Dutta et al., *J. Med. Chem.*, 21 1018-1024, 1978).

[D-Nal(2)⁶]LHRH (Nafarelin, J.J. Nestor et al., *J. Med. Chem.*, 25 795-801, 1982).

Changes in position 1,2,3,6 and optionally in positions 5 and 10 of the LHRH molecule led to the creation of powerful antagonists (M.J. Karten and J.E. Rivier, *Endocrine Review*, 7 44-66, 1986; S. Bajusz et al., *Int. J. Pept. Prot. Res.*, 32 425-435, 1988) which inhibit the LH and FSH release from the pituitary and have potential as therapeutic agents in the treatment of hormone dependent cancers (prostate, breast and pancreatic) (A.V. Schally, in *General Gynecology*, Vol 6., Parthenon Press, Carnforth, England, 1989, pp. 1-20).

Ideal anticancer drugs would theoretically be those that eradicate cancer cells without harming normal cells. Hormones carrying antineoplastic agents would solve the problem by achieving more efficiently targeted chemotherapy of receptor-containing tumors. An ideal mechanism of action of hormone-drug conjugates would be their binding to a cell membrane receptor, followed by internalization of the hybrid molecules and release of the drugs or their biologically active derivatives from the carrier hormone in the endosomes or secondary lysosomes. The released substances then pass across the membrane of the vesicles into the cytosol and reach their final target sites. For the conjugates to be effective by this mechanism, the bond between the drug and hormone must be stable before internalization of conjugates into the target tumor cells but should be effectively cleaved after this internalization.

Many human tumors are hormone dependent or hormone-responsive and contain hormone receptors. Certain of these tumors are dependent on or responsive to sex hormones or growth factors or have components which are so dependent or responsive. The remaining tumors or tumor components are not so dependent. Mammary carcinomas contain estrogen, progesterone, glucocorticoid, LHRH, EGF, IGF-I. and somatostatin receptors. Peptide hormone receptors have also been detected in acute leukaemia, prostate-, breast-, pancreatic, ovarian-, endometrial cancer, colon cancer and brain tumors (M.N. Pollak, et al., *Cancer Lett.* 38 223-230, 1987; F. Pekonen, et al., *Cancer Res.*, 48 1343-1347, 1988; M. Fekete, et al., *J. Clin. Lab. Anal.* 3 137-147, 1989; G. Emons, et al., *Eur. J. Cancer Oncol.*, 25 215-221, 1989). It has been found (M.

Fekete, et al., *Endocrinology*, 124 946-955, 1989; M. Fekete, et al. *Pancreas* 4 521-528, 1989) that both agonistic and antagonistic analogs of LHRH bind to human breast cancer cell membranes, and also to the cell membranes of pancreatic cancer, although the latter tumor thought to be hormone-independent. It has been demonstrated that biologically active peptides such as melanotropin (MSH), epidermal growth factor, 5 insulin and agonistic and antagonistic analogs of LHRH (L. Jennes, et. al., *Peptides* 5 215-220, 1984) are internalized by their target cells by endocytosis.

Alkylating agents used in the treatment of cancer have a basically nonselective mechanism of action. They act by exerting the cytotoxic effect via transfer of their alkyl groups to various cell constituents. Alkylation of DNA within the nucleus probably represents the major interaction that leads to cell death. 10 However, under physiologic conditions, one can alkylate all cellular nucleophiles such as ionized carboxylic and phosphoric acid groups, hydroxyl groups, thiols and uncharged nitrogen moieties. Nitrogen mustards (chlorambucil, cyclophosphamide and melphalan) are among the oldest anticancer drugs in clinical use. They spontaneously form cyclic aziridinium (ethyleniminium) cation derivatives by intramolecular cyclization, which may directly or through formation of a carbonium ion, transfer an alkyl group to a cellular 15 nucleophile. Aziridine moiety containing drugs like thio-TEPA act by the same mechanism.

Cyclopropane is another alkylating agent. The highly strained ring is prone to cleavage by nucleophiles. It can be cleaved to singlet biradical transition and zwitterion transition state in epimerization reactions and thus might act as an alkylating species for interaction with nucleophilic bases of DNA. Incorporation of cyclopropyl group into distamycin (natural antiviral antitumor agent) resulted in four fold increase in 20 cytostatic activity (K. Krowicki, et al., *J. Med. Chem.* 31 341-345, 1988).

Almost all clinically used alkylating agents are bifunctional and have ability to cross-link two separate molecules, or alkylate one molecule at two separate nucleophilic sites. The cross-links with DNA may be within a single strand, between two complementary strands or between DNA and other molecules, such as proteins. It is thought that the cytotoxicity of alkylating agents is correlated with their cross-linking efficiency 25 (J.J. Roberts et al., *Adv. Radiat. Biol.* 7 211-435, 1978).

Cisplatin (cis-diaminedichloroplatinum) has been used in the cancer therapy for a long time. LHRH analogs with cisplatin related structure in the side-chain have high affinities for membrane receptors of rat pituitary and human breast cancer cells (S. Bajusz et al. *Proc. Natl. Acad. Sci. USA* 86 6313-6317, 1989). Incorporation of cytotoxic copper(II) and nickel(II) complexes into suitably modified LHRH analogs resulted 30 in compounds with high hormonal activity and affinity for LHRH receptors on human breast cancer cell membrane. Several of these metallopeptides have cytotoxic activity against human breast and prostate cell lines in vitro. For example pGlu-His-Trp-Ser-Tyr-D-Lys[Ahx-A₂bu(SAL)₂(Cu)]-Leu-Arg-Pro-Gly-NH₂ inhibits the [³H]thymidine incorporation into DNA of the human mammary cell line MDA-MB-231 by 87% at 10μg dose.

Many drugs used in cancer chemotherapy contain the quinone group in their structure. Anthracycline antitumor antibiotics such as adriamycin, daunorubicin, mitomycin C and mitoxantrone bind to DNA through intercalation between specific bases and block the synthesis of new RNA or DNA (or both), cause DNA strand scission, and interfere with cell replication. Bloreductive reactions of the quinone group can lead to formation of free radicals (superoxide and hydroxyl radicals) that can induce DNA strand breaks (Bachur et 40 al. *Cancer Res.* 38 1745-1750, 1978). An alternative pathway is the reduction of quinone to hydroquinone followed by conversion into the alkylating intermediate, the quinonemethide (Moore et al., *Drug Exp. Clin. Res.* 12 475-494, 1986). Daunorubicin was coupled to peptide carrier melanotropin (MSH) and the conjugate proved to be more toxic to murine melanoma cells than free drug (J.M. Varga, *Meth. Enzymol.* 112 259-269, 1985). 2-Methylantraquinone derivatives have cytotoxic activity on hypoxic neoplastic cells (T.S. Lin, et al. 45 *J. Med. Chem.* 23 1237-1242, 1980).

Several antimetabolites are of potential chemotherapeutic interest because of their importance in cellular folate metabolism (I.D. Goldman, et al., Eds. *Folyl and Antifolyl Polyglutamates*. Plenum press, New York, 1983.). Methotrexate {N-[p[[[2,4-diamino-6-pteridiny]methyl]methylamino]benzoyl]glutamic acid is a folic acid antagonist that inhibits the function of dihydrofolate reductase and in this way interrupts the 50 synthesis of thymidylate, purine nucleotides, and the amino acids serine and methionine, thereby interfering with the formation of DNA, RNA, and proteins.

Initially the incorporation of the alkylating drug chlorambucil {4-[4-(bis[2-chloroethyl]amino)phenyl]-butyric acid into LHRH agonist and antagonists led to compounds with low activity or no activity [K. Channabasavaiah and J. M. Stewart, *Biochem. Biophys. Res. Commun.* 86, 1266-1273 (1979), C. Y. Bowers et al., *Biochem. Biophys. Res. Commun.*, 61, 698-703 (1974), K. Channabasavaiah et al., In: E. Gross and J. Meienhofer (eds.), *Peptides, Proceedings of the Sixth American Peptide Symposium*, Pierce Chem. Co. 55 Rockford, IL, 1979, pp 803-807].

D-melphalan (a nitrogen mustard type alkylating agent, 4-[bis(2-chloroethyl)amino]-D-phenylalanine)

containing LHRH analogs have high agonistic and antagonistic activity and bind to the rat pituitary, human breast and prostate cancer cell membranes with high affinity (S. Bajusz et al., Proc. Natl. Acad. Sci. USA 86 6318-6322, 1989). The binding is reversible and no alkylation of the LHRH receptors occurred. Significant cytotoxic activity (inhibition of [³H]thymidine incorporation) in cultures of human breast cancer cell line T-47D and rat mammary tumor cell line MT-4 and MT-5 could be demonstrated.

SUMMARY OF THE INVENTION

Sex hormone and growth factor dependent tumors or tumor components may be suppressed by lowering the levels of these factors in the patient's system. This does not however, deal with the problem of the remaining non-dependent tumors or tumor components. As shown by Fekete and others (*supra*), LHRH receptors are either present or appear in tumors and tumor components not dependent on sex hormone or growth factors.

Thus, LHRH analogs containing a cytotoxic moiety might serve as carriers for the chemotherapeutic agents. Such peptides can bind to LHRH receptors and not destroy the receptor site, this might provide some target selectivity for the thus modified cytotoxic LHRH analog and make it "cell specific". After internalization, the cytotoxic component of these hybrid compounds could interfere with cellular events and thus cause cancer cell death.

There are several compounds among the clinically used anticancer drugs which have the potential of being coupled to a carrier peptide molecule. The coupling can be carried out through modification of the functional group of the cytotoxic moiety and the free amino- or carboxyl-group of a peptide.

The present invention deals with the provision of such LHRH analogues which possess high agonistic or antagonistic activity and contain cytotoxic side chains, such as moieties with quinone structure (substituted naphthoquinones and anthraquinones suitably by lower alkyl from which these moieties are derived), alkylating agents, such as nitrogen mustards, moieties with three-membered rings, such as cyclopropyl, aziridinyl and epoxy, antitumor antibodies and antimetabolites like methotrexoyl. The majority of compounds significantly inhibit the growth of different human breast cancer cell lines in cell cultures.

The compounds of this invention are represented by Formula I

X-R¹-R²-R³-Ser-R⁵-R⁶(Q)-Leu-Arg-Pro-R¹⁰-NH₂ I

wherein

R¹ is pGlu or D-Nal(2),

R² is His or D-Phe(4Cl),

R³ is Trp, D-Trp or D-Pal(3),

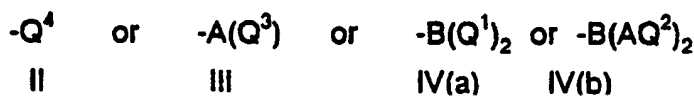
R⁵ is Tyr or Arg,

R⁶ is D-Lys or D-Orn,

R¹⁰ is Gly or D-Ala,

X is hydrogen or a lower alkanoyl group of 2-5 carbon atoms,

Q is a cytotoxic moiety having the formula



wherein

A is -NH-(CH₂)_n-CO- or -OC-(CH₂)_n-CO-

where n is 2-6,

B is -HN-CH₂-(CH₂)_m-CH(NH)-(CH₂)_n-CO-

where

m is 0 or 1,

n is 0 or 1,

the -CO moiety of A- and of B- being bonded to an amino group on R⁶, and in the group B(AQ²)₂, the -CO moiety of A- being bonded to an amino group on B,

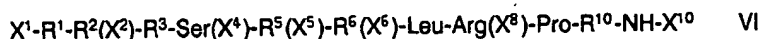
Q¹ is D or L-Mel, cyclopropanecarbonyl, aziridine-2-carboxyl, epoxyalkyl or 1,4-naphthoquinone-5-oxy-carbonyl-ethyl,

Q² is Q¹, anthraquinonylalkoxy or doxorubicinyl,

Q³ is Q², mitomicinyl, esperamycinyl or methotrexoyl,
 Q⁴ is Q¹ or methotrexoyl and
 the pharmaceutically acceptable acid and base addition salts thereof.

The compounds of Formula I can be prepared by a combination of the solid phase technique and the
 5 classical (solution) synthesis.

Compounds of Formula I are preferably prepared from intermediate peptides of Formula VI:



10 wherein

R¹, R², R³, R⁵, R⁶ and R¹⁰ are as defined above,

X¹ is an acyl group of 2-5 carbon atoms or provided that R¹ is pGlu, X¹ is hydrogen,

X² is nil or a protecting group for His imidazole nitrogen,

X⁴ is hydrogen or a protecting group for the Ser hydroxyl group,

15 X⁵ is hydrogen or a protecting group for the Tyr phenolic hydroxyl group, or a protecting group for the guanidino group of Arg,

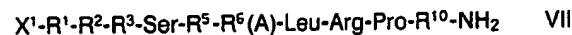
X⁶ is hydrogen or a protecting group for the Lys, Orn,

X⁸ is hydrogen or a protecting group for the Arg guanidino group,

X¹⁰ is hydrogen or benzhydryl group incorporated into a resin.

20 Peptides of Formula VI are preferably synthesized by solid phase method.

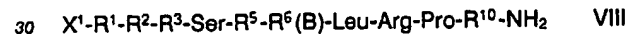
Intermediate peptides of Formula VII obtained from peptides of Formula VI, wherein X², X⁴, X⁵, X⁶, X⁸, and X¹⁰ are hydrogen, by acylation with A:



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wherein X¹, R¹, R², R³, R⁵, R⁶, R¹⁰ and A are as defined above.

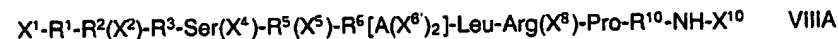
The acylation of peptides of Formula VI wherein X², X⁴, X⁵, X⁶, X⁸, and X¹⁰ are hydrogen with suitably protected B gives after deprotection, intermediate peptides of Formula VIII:



wherein X¹, R¹, R², R³, R⁵, R⁶, R¹⁰ and B are as defined above.

According to another suitable method, intermediate peptides of Formula VIII are obtained by deprotection of intermediate peptides of Formula VIIA:

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wherein X⁶ is hydrogen or a protecting group for the diaminoacid side chain, R¹, R², R³, R⁵, R⁶, R¹⁰, A, X¹, X², X⁴, X⁵, X⁶, X⁸, and X¹⁰ are as defined above,

40 which in turn are prepared by the solid phase method as intermediate peptides of Formula VI with the exception that suitably protected R⁶[B(X⁶)₂] is incorporated in place of protected R⁶(X⁶) in position 6.

To produce compounds of Formula I wherein Q is B(Q¹)₂, peptides of Formula VIII were reacted, for example, with an N-protected amino acid, an alkyl or an alkanoyl halide, for example Boc-D- or Boc-L-Mel, Trt-Azy, epibromohydrin, 5(3-chloropropionyloxy)-1,4-naphthoquinone or cyclopropanecarbonyl-chloride. Alternatively, compounds of Formula VI were obtained from peptides of Formula I coupling with preformed B-
 45 (Q¹)₂ wherein B and Q are as defined above.

To produce compounds of Formula I wherein Q is B(AQ²)₂, peptides of Formula VIII were coupled with preformed (AQ²) wherein A and Q² are as defined above. Alternatively, compounds of Formula I wherein Q is B(AQ²)₂, can be prepared by reacting peptides of Formula VIII first with an acylating agent with an A moiety and then, for example with Boc-D- or Boc-L-Mel, Trt-Azy, epibromohydrin, 2-hydroxymethylnanthraquinone, 2-hydroxymethylnaphthoquinone or Doxorubicin.

The synthesis of compounds of Formula I wherein Q is A(Q³) was carried out by elongation of the D-Lys side chain of peptides of Formula VI with an Ω -aminoalkanoic acid or α,Ω -dicarboxylic acid and then coupling, for example, with 2-hydroxymethyl anthraquinone, doxorubicin, mitomycin C, or methotrexate.

55 Alternatively, compounds of Formula I wherein Q is A(Q³), can be prepared by reacting peptides of Formula VI with preformed A(Q³), where A and Q are as defined above.

The process of preparing compounds of Formula I wherein Q is Q⁴ comprises reacting, for example, a peptide of Formula VI with D-Mel, Boc-D- or Boc-L-Mel, Trt-Azy, cyclopropanecarbonyl-chloride, epi-

bromohydrin, 5(3-chloropropionyloxy)1,4-naphthoquinone or methotrexate. Suitably, the reaction is carried out when X¹ is hydrogen or a lower alkanoyl group of 2-5 carbon atoms, and all other X moieties are hydrogens.

A pharmaceutical composition is provided by admixing the compound of Formula I with pharmaceutically acceptable carrier including microcapsules (microspheres) or microgranules (microparticles) formulated from poly(DL-lactide-co-glycolide) for sustained delivery.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

For convenience in describing this invention, the conventional abbreviations for the amino acids, peptides and their derivatives are used as generally accepted in the peptide art and as recommended by the IUPAC-IUB Commission on Biochemical Nomenclature [European. J. Biochem., 138, 9-37(1984)].

The abbreviations for the individual amino acid residues are based on the trivial name of the amino acid, e.g. pGlu is pyroglutamic acid, His is histidine, Trp is tryptophan, Ser is serine, Tyr is tyrosine, Lys is lysine, Orn is ornithine, Leu is leucine, Arg is arginine, Pro is proline, Gly is glycine, Ala is alanine and Phe is phenylalanine. Where the amino acid residue has isomeric forms, it is the L-form of the amino acid that is represented unless otherwise indicated.

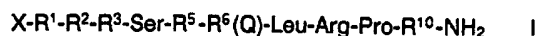
Abbreviations of the uncommon amino acids employed in the present invention are as follows: D-Mel is 4-[bis(2-chloroethyl)amino]-D-phenylalanine, A₂pr is 2,3-diaminopropionic acid, D-Nal(2) is 3-(2-naphthyl)-D-alanine, D-Pal(3) is 3-(3-pyridyl)-D-alanine, D-Phe(4Cl) is 4-chloro-D-phenylalanine.

Peptide sequences are written according to the convention whereby the N-terminal amino acid is on the left and the C-terminal amino acid is on the right.

Other abbreviations used are:

AcOH	acetic acid
Ac ₂ O	acetic anhydride
Ahx	6-aminohexanoyl
Azy	aziridin-2-carbonyl
Boc	tert.butoxycarbonyl
Bzl	benzyl
CPC	cyclopropanecarbonyl
DCB	2,6-dichlorobenzyl
DCC	N,N'-dicyclohexylcarbodiimide
DCM	dichloromethane
DIC	N,N'-diisopropylcarbodiimide
DMF	dimethylformamide
DOX	doxorubicin (adriamycin)
EPP	epoxy-propyl
ESP	Esperamycin
Git	glutaroyl
HMAQG	anthraquinone-2-methylglutarate
HOBt	1-hydroxybenzotriazole
HOPCP	pentachlorophenol
HPLC	high-performance liquid-chromatography
MeCN	acetonitrile
MeOH	methyl alcohol
MIT	mitomycin C
MTX	methotrexate (amethopterin)
NQCE	1,4-naphthoquinone-5-oxycarbonylethyl
TEA	triethylamine
TFA	trifluoroacetic acid
THF	tetrahydrofuran
Tos	4-toluenesulfonyl
Z(2-Cl)	2-chloro-benzyloxycarbonyl
Z	benzyloxycarbonyl

Especially preferred are LHRH analogues of Formula I



wherein,

R¹ is D-Nal(2),

R² is D-Phe(4Cl),

R³ is D-Trp or D-Pal(3),

5 R⁵ is Tyr or Arg,

R⁶ is D-Lys,

R¹⁰ is D-Ala,

X is acetyl, as well as peptide series, where

R¹ is pGlu,

10 R² is His,

R³ is Trp,

R⁵ is Tyr,

R⁶ is D-Lys or D-Orn,

R¹⁰ is Gly, and

15 X is hydrogen,

Q is a cytotoxic moiety having the formula:

Q⁴ or A(Q³) or B(Q¹)₂ or B(AQ²)₂

A is 6-aminohexanoic acid or glutaric acid residue

B is A₂pr,

20 Q² is Q¹, anthraquinone-2-methoxy or doxorubicinyl,

Q³ is Q² mitomycin-C-yl, esperamycinyl or methotrexoyl,

Q⁴ is Q¹ or methotrexoyl.

The most particularly preferred embodiments are:

1. pGlu-His-Trp-Ser-Tyr-D-Lys(D-Mel)-Leu-Arg-Pro-Gly-NH₂
- 25 2. pGlu-His-Trp-Ser-Tyr-D-Lys(CPC)-Leu-Arg-Pro-Gly-NH₂
3. pGlu-His-Trp-Ser-Tyr-D-Lys(HMAQG)-Leu-Arg-Pro-Gly-NH₂
4. pGlu-His-Trp-Ser-Tyr-D-Lys(MTX)-Leu-Arg-Pro-Gly-NH₂
5. pGlu-His-Trp-Ser-Tyr-D-Lys[A₂pr(D-Mel)₂]-Leu-Arg-Pro-Gly-NH₂
6. pGlu-His-Trp-Ser-Tyr-D-Lys[A₂pr(CPC)₂]-Leu-Arg-Pro-Gly-NH₂
- 30 7. pGlu-His-Trp-Ser-Tyr-D-Lys[A₂pr(HMAQG)₂]-Leu-Arg-Pro-Gly-NH₂
8. pGlu-His-Trp-Ser-Tyr-D-Orn(D-Mel)-Leu-Arg-Pro-Gly-NH₂
9. pGlu-His-Trp-Ser-Tyr-D-Orn(CPC)-Leu-Arg-Pro-Gly-NH₂
10. pGlu-His-Trp-Ser-Tyr-D-Orn(HMAQG)-Leu-Arg-Pro-Gly-NH₂
11. pGlu-His-Trp-Ser-Tyr-D-Orn(MTX)-Leu-Arg-Pro-Gly-NH₂
- 35 12. pGlu-His-Trp-Ser-Tyr-D-Orn[A₂pr(D-Mel)₂]-Leu-Arg-Pro-Gly-NH₂
13. pGlu-His-Trp-Ser-Tyr-D-Orn[A₂pr(CPC)₂]-Leu-Arg-Pro-Gly-NH₂
14. pGlu-His-Trp-Ser-Tyr-D-Orn[A₂pr(HMAQG)₂]-Leu-Arg-Pro-Gly-NH₂
15. Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Tyr-D-Lys(D-Mel)-Leu-Arg-Pro-D-Ala-NH₂
16. Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Tyr-D-Lys(CPC)-Leu-Arg-Pro-D-Ala-NH₂
- 40 17. Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Tyr-D-Lys(HMAQG)-Leu-Arg-Pro-D-Ala-NH₂
18. Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Tyr-D-Lys(MTX)-Leu-Arg-Pro-D-Ala-NH₂
19. Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys(D-Mel)-Leu-Arg-Pro-D-Ala-NH₂
20. Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys(CPC)-Leu-Arg-Pro-D-Ala-NH₂
21. Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys(HMAQG)-Leu-Arg-Pro-D-Ala-NH₂
- 45 22. Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys(MTX)-Leu-Arg-Pro-D-Ala-NH₂
23. Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys[A₂pr(D-Mel)₂]-Leu-Arg-Pro-D-Ala-NH₂
24. Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys[A₂pr(CPC)₂]-Leu-Arg-Pro-D-Ala-NH₂
25. Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys[A₂pr(HMAQG)₂]-Leu-Arg-Pro-D-Ala-NH₂
26. Ac-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys(D-Mel)-Leu-Arg-Pro-D-Ala-NH₂
- 50 27. Ac-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys(CPC)-Leu-Arg-Pro-D-Ala-NH₂
28. Ac-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys(HMAQG)-Leu-Arg-Pro-D-Ala-NH₂
29. Ac-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys(MTX)-Leu-Arg-Pro-D-Ala-NH₂
30. Ac-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys[A₂pr(D-Mel)₂]-Leu-Arg-Pro-D-Ala-NH₂
31. Ac-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys[A₂pr(CPC)₂]-Leu-Arg-Pro-D-Ala-NH₂
- 55 32. Ac-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys[A₂pr(HMAQG)₂]-Leu-Arg-Pro-D-Ala-NH₂
33. pGlu-His-Trp-Ser-Tyr-D-Lys(Glt-DOX)-Leu-Arg-Pro-Gly-NH₂
34. pGlu-His-Trp-Ser-Tyr-D-Lys(Ahx-MTX)-Leu-Arg-Pro-Gly-NH₂

The peptides of the invention may be administered in the form of pharmaceutically acceptable, nontoxic

salts, such as acid addition salts. Illustrative of such acid addition salts are hydrochloride, hydrobromide, sulphate, phosphate, fumarate, gluconate, tannate, maleate, acetate, citrate, benzonate, succinate, alginate, pamoate, malate, ascorbate, tartrate, and the like.

Microcapsules or microparticles of these peptides formulated from poly(DL-lactide-co-glycolide) may be the preferred sustained delivery systems. Intravenous administration in isotonic saline, phosphate buffer solutions or the like may be also used.

The pharmaceutical compositions will usually contain the peptide in conjunction with a conventional, pharmaceutically-acceptable carrier. Usually, the dosage will be from about 1 to about 100 micrograms of the peptide per kilogram of the body weight of the host when given intravenously. Overall, treatment of subjects with these peptides is generally carried out in the same manner as the clinical treatment using other agonists and antagonists of LHRH.

These peptides can be administered to mammals intravenously, subcutaneously, intramuscularly, intranasally or intravaginally to achieve antitumor effect. Effective dosages will vary with the form of administration and the particular species of mammal being treated. An example of one typical dosage form is a physiological saline solution containing the peptide which solution is administered to provide a dose in the range of about 0.1 to 2.5 mg/kg of body weight.

Although the invention has been described with regard to its preferred embodiments, it should be understood that changes and modifications obvious to one having the ordinary skill in this art may be made without departing from the scope of the invention, which is set forth in the claims which are appended thereto. Substitutions known in the art which do not significantly detract from its effectiveness may be employed in the invention.

Assay procedures

The compounds of this invention exhibit powerful effect on gonadotropin release by the pituitary, bind to tumor cell membranes and inhibit [^3H]thymidine incorporation into DNA in cell cultures.

(a) LH-releasing and LH-RH-inhibiting activities

Ability of compounds to influence LH release *in vitro* is assayed by using a supertused rat pituitary cell system [S. Vigh and A. V. Schally, *Peptides*, 5 Suppl. 1, 241-247 (1984); V. Csernus and A.V. Schally, in *Neuroendocrine Research Methods*, Ed. B. Greenstein, Harwood Academic Publishers, London, (1990)].

H-releasing effect of compounds is determined as follows: each peptide is perfused through the cells for 3 min (1 ml perfusate) at 20-100 pM. LH content of 1 ml fractions collected is determined by radioimmunoassay (RIA). Potency of peptides is compared to that of 3 nM LHRH perfused similarly.

LHRH inhibiting effect of peptides is assayed as follows: each peptide is perfused through the cells for 9 min (3 ml perfusate) at 1 nM. Immediately after that, a mixture containing the same concentration of peptide and 3 nM LHRH is administered for 3 min. This was followed by four consecutive infusions of 3 nM LHRH for 3 min (1 ml perfusate) at 30 min intervals (30, 60, 90, 120 min). LH content of the 1 ml fractions collected is determined by RIA.

(b) In vivo antioviulatory activity

This activity of the peptides is determined in 4-day-cycling rats as described [A. Corbin and C. W. Beattie, *Endocr. Res. Commun.*, 2, 1-23 (1975)].

(c) Receptor binding.

Affinity for peptides to human breast cancer cell membranes is determined by using labelled LHRH and [D-Trp⁶]LHRH. The assay is carried out similarly to that described by T. Kadar et al., *Proc. Natl. Acad. Sci. USA*, 85, 890-894(1988) and M. Fekete et al., *Endocrinology*, 124, 946-955 (1989).

(d) Cytotoxicity test.

Ability of peptides of Formula I to inhibit incorporation of [^3H]thymidine into DNA of monolayer cultures the human mammary tumor cell line MCF-7 is assayed as described [V. K. Sondak et al., *Cancer Research*, 44, 1725-1728(1984); F. Holzel et al., *J. Cancer Res. Clin. Oncol.* 109, 217-226 (1985); M. Albert et al., *J. Cancer Res. Clin. Oncol.* 109, 210-216 (1985)].

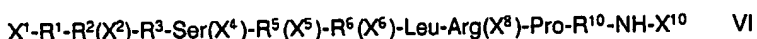
Synthesis of peptides

The peptides of the present invention may be prepared by any techniques that are known to those skilled in the peptide art. A summary of the techniques so available may be found in M. Bodanszky, Principles of Peptide Synthesis, Springer-Verlag, Heidelberg, 1984. Classical solution synthesis is described in detail in the treatise "Methoden der Organische Chemie" (Houben-Weyl), Vol. 15, Synthese von Peptiden, Parts I and II, Georg Thieme Verlag, Stuttgart, 1974. The techniques of exclusively solid-phase synthesis are set forth in the textbook of J. M. Stewart and J. D. Young, Solid Phase Peptide Synthesis, Pierce Chem Co., Rockford, IL, 1984 (2nd ed.) and in the review of G. Barany, et al., Int. J. Peptide Protein Res. 30, 705-739, 1987.

The basic peptides of this invention were synthesized by solid-phase method, and only the cytotoxic side chains were incorporated by "classical" procedure. In the solid phase synthesis, suitable protected amino acids (sometimes protected peptides) are added stepwise in C→N direction once the C-terminal amino acid has been appropriately attached (anchored) to an inert solid support (resin). After completion of a coupling step, the N-terminal protecting group is removed from this newly added amino acid residue and the next amino acid (suitably protected) is then added, and so forth. After all the desired amino acids have been linked in the proper sequence, the peptide is cleaved from the support and freed from the remaining protecting group(s) under conditions that are minimally destructive towards residues in the sequence. This must be followed by a prudent purification and scrupulous characterization of the synthetic product, so as to ensure that the desired structure is indeed the one obtained.

Preferred Embodiment of Synthesis

A particularly preferred method of preparing compounds of the present invention is the solid phase synthesis; the incorporations of cytotoxic side chains are performed in solution. The peptides of Formula I wherein R⁶ is D-Lys or D-Orn are preferably prepared from intermediate peptides of Formula VI:



wherein

R¹, R², R³, R⁵, R⁶, R¹⁰ and X¹ are as defined hereinabove,

X² is p-toluenesulfonyl or 2,4-dinitrophenyl protecting group if R² is His and nil if R² is D-Phe(4Cl),

X⁴ is a protecting group for the hydroxyl group of serine, such as benzyl (Bzl) or 2,6-dichlorobenzyl (DCB). The preferred protecting group is Bzl.

X⁵ is benzyl, 2-Br-benzyloxycarbonyl or DCB (preferred) for protecting the phenolic hydroxyl where R⁵ is Tyr, or is Tos (preferred), nitro or methyl-(t-butylbenzene)-sulfonyl to protect the guanidino group if R⁵ is Arg,

X⁶ is a protecting group for side chain amino group of Lys or Orn, such as Z, Z(2-Cl) (preferred),

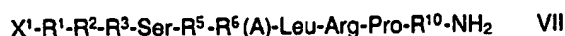
X⁸ is suitable group to protect the Arg: nitro, methyl-(t-butylbenzene)-sulfonyl or Tos (preferred),

X¹⁰ is an amide protecting benzhydryl or methylbenzhydryl group incorporated into resin support; for synthesis of peptide amides, the commercially available benzhydrylamino- polystyrene-2% divinylbenzene copolymer is preferred.

The solid phase synthesis of the peptides of Formula VI is commenced by the attachment of Boc-protected Gly or D-Ala to a benzhydrylamine resin in CH₂Cl₂. The coupling is carried out using DIC or DIC/HOBt at ambient temperature. After the removal of the Boc group, the coupling of successive protected amino acids (each is applied in a 3 molar excess) is carried out in CH₂Cl₂ or in mixtures of DMF/CH₂Cl₂ depending on the solubility of Boc-amino acids. The success of the coupling reaction at each stage of the synthesis is preferably monitored by the ninhydrin test as described by Kaiser et al. [Anal. Biochem. 34, 595 (1970)]. In cases where incomplete coupling occurs, the coupling procedure is repeated before removal of the alpha-amino protecting group prior to the reaction with the next amino acid.

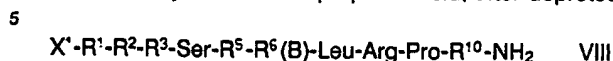
After the desired amino acid sequence of intermediate peptides of Formula VI has been completed, if desired, the N-terminal acetylation is carried out using Ac₂O/imidazole, and the peptide-resin is then treated with liquid HF in the presence of anisole to yield the peptides of Formula VI wherein X², X⁴, X⁵, X⁶, X⁸, and X¹⁰ are hydrogens.

Peptides of Formula VII were obtained either by acylation of peptides of Formula VI with glutaric anhydride or coupling with Boc-6-aminohexanoic acid, followed by deprotection:



wherein X^1 , R^1 , R^2 , R^3 , R^5 , R^6 , and R^{10} are as defined above, and A is glutaryl or 6-aminohexanoyl.

Acylation of peptides of structure of Formula VI with an appropriate Boc-protected diamino alkanic acid, suitably 2,3-diamino propionic acid, after deprotection gives the peptides of Formula VIII:



wherein X^1 , R^1 , R^2 , R^3 , R^5 , R^6 , and R^{10} are as defined hereinabove, and B is diamino alkanoyl, suitably 2,3-diamino propionyl.

10 In an alternate synthesis, peptides of Formula VIII are obtained by deprotection of intermediate peptides of Formula VIIA which are prepared by the solid phase method exactly as peptides having the Formula VI, but a suitably protected $R^6(B)$ residue, preferably Boc- $R^6[B(Z)_2]$, incorporated in position 6 instead of Boc- R^6X^6 .

Certain compounds of Formula I wherein residue Q is $B(Q^1)_2$ are prepared from intermediate peptides 15 of Formula VIII by acylating with Boc-D- or Boc-L-Mel-OPCP or Trt-Azy. Cyclopropane alkanoyl halides, suitably cyclopropane carbonyl chloride was used to obtain (CPC) $_2$ containing analogs. Alkylation of peptides of Formula VIII with epibromohydrin or 5(3-chloropropionyloxy)-1,4-naphthoquinone give (EPP) $_2$ or (NQCE) $_2$ containing analogs.

Alternatively, compounds of Formula I wherein Q is $B(Q^1)_2$ can be prepared by coupling peptides of 20 Formula VI by coupling with preformed $B(Q^1)_2$ wherein B and Q are as defined above, for example by the carbodiimide reaction.

Compounds of Formula I wherein residue Q is $B(AQ^2)_2$ are preferably prepared from intermediate peptides of Formula VIII and 2-hemigluaroyl-oxymethyl-anthraquinone coupling them together in a reaction with carbodiimide.

25 To produce compounds of Formula I wherein Q is $A(Q^3)$, mitomycin C, MTX or doxorubicin are bound to intermediate peptides of Formula VII by carbodiimide reaction. Another group of peptides of Formula I wherein Q is $A(Q^3)$ is synthesized by coupling of a preformed $A(Q^2)$ (e.g. 2-hemigluaroyl-oxymethyl-anthraquinone, or hemigluaroyl-esperamycin) with peptides of Formula VI by the carbodiimide reaction.

Peptides of Formula VI are converted into peptides of Formula I wherein Q is Q^4 by carbodiimide 30 coupling method with 1.1 equivalent of Trt-Azy, MTX or with reacting with Boc-D- or Boc-L-Mel-OPCP. Peptides of Formula VI were acylated with cyclopropanecarbonyl-chloride to obtain analogs with CPC moiety. Alkylation of peptides of Formula I with epibromohydrin or 5(3-chloropropionyloxy)-1,4-naphthoquinone give EPP or NQCE containing analogs.

35 PURIFICATION OF PEPTIDES

Crude synthetic products (>500 mg) were purified on a BECKMAN Prep-350 preparative HPLC system equipped with a DYNAMAX MACRO column (41.4 x 250 mm) packed with spherical C18 silica gel (pore size: 300 Å, particle size: 12 µm) (RAININ Inc., Co., Woburn, MA) (Column A). Purification of smaller 40 amount of peptides (<250 mg) were performed on a BECKMAN HPLC system (Model 142) using a DYNAMAX MACRO (21.2 x 250 mm) column packed with the same medium, as above (Column B). To purify peptides weighing <50 mg, a reversed phase, 10 x 250 mm VYDAC Protein & Peptide C $_{18}$ column (pore size: 300 Å, particle size: 5 µm) (ALTECH, Deerfield, IL) (Column C) or a 10 x 250 mm W-POREX C $_{18}$ column (pore size: 300 Å, particle size: µm) (Phenomenex, Rancho Palos Verdes, CA) (Column D) 45 were used. Columns were eluted with solvent system i consisting of (A) 0.1% aqueous TFA and (B) 0.1% TFA in 70% aqueous acetonitrile or solvent system ii consisting of (A) 0.2% aqueous acetic acid and (B) 0.2% acetic acid in 70% aqueous acetonitrile usually in a gradient mode. Column eluant was monitored with UV detectors operating at 230 or 280 nm. Chromatography was effected at ambient temperature.

50 ANALYTICAL HPLC

Analysis of crude and purified peptides was carried out with a Hewlett-Packard Model 1090 liquid chromatograph equipped with a diode array detector set at 220 and 280 nm and a reversed phase 4.6 X 250 mm W-POREX C $_{18}$ column (pore size: 300 Å, particle size: 5 µm) (Column E). A flow rate of 1.2 ml/min of 55 solvent system i was maintained and the separations were performed at room temperature.

AMINO ACID ANALYSIS

Peptide samples were hydrolyzed at 110 °C for 20 hr in evacuated sealed tubes containing 4 M methane-sulfonic acid. Analyses were performed with a Beckman 6300 amino acid analyzer.

PREPARATION I

Boc-D-Mel-OPCP

D-4-[bis-(2-chloroethyl)amino]phenylalanine, D-Mel, (5 mmol) was converted to its Boc derivative as described for the L isomer [H. Kun-hwa and G. R. Marshall, J. Med. Chem. 24, 1304-1310 (1981)] with the exception that di-tert-butyl dicarbonate was used as acylating agent instead of Boc-azide. The oily product, Boc-D-Mel, was dissolved in THF (10 ml) and cooled to 0 °C. To the stirred solution pentachlorophenol (5.25 mmol) and DIC (6.5 mmol) were added. After 10-min. stirring, the reaction mixture was filtered, the cake was washed with THF (2x5 ml) and the filtrate was evaporated to a small volume (5 ml). 10 ml of ethanol was added and the crystals were separated after 2 hours cooling (0 °C). Boc-D-Mel-OPCP thus obtained (about 3.4 mmol) had a m.p. of 138-140 °C.

PREPARATION II

pGlu-His-Trp-Ser-Tyr-D-Lys-Leu-Arg-Pro-Gly-NH₂ (IIA)

and

pGlu-His-Trp-Ser-Tyr-D-Orn-Leu-Arg-Pro-Gly-NH₂ (IIB)

[D-Lys]⁶LHRH [N.C. Nicholas et al., J. Med. Chem., 19 937-941 (1976)] and [D-Orn]⁶LNRH were built step by step on a benzhydrylamine HCl resin containing about 1 meq NH₂/g (Advanced ChemTech, Louisville, KY) in a reaction vessel for manual solid-phase synthesis starting with Boc-Gly in accordance with the procedures set forth below.

The benzhydrylamine HCl resin (1 g, about 1 mmol), after neutralization with 10% TEA in CH₂Cl₂, was coupled sequentially with a 3 molar excess of protected amino acids in accordance with the Schedule as follows:

5	STEP REAGENTS AND OPERATIONS	MIXING TIMES (min)
10	1 <u>Coupling</u> : Boc-amino acid in DCM or DMF depending on the solubility of the particular	
15	protected amino acid, plus DIC	60-90
	2 MeOH (or DMF then MeOH) wash	2
	3 DCM wash	2
	4 MeOH wash	2
20	5 DCM wash (three times)	2
	6 <u>Deprotection</u> : 50% TFA in DCM (twice)	5 and 25
	7 DCM wash	2
25	8 2-Propanol wash	1
	9 <u>Neutralization</u> : 10% TEA in DCM	2
	10 MeOH wash	1
30	11 <u>Neutralization</u> : 10% TEA in DCM	2
	12 MeOH wash	1
35	13 DCM wash (three times)	2

Thus, the resin was treated with Boc-Gly, Boc-Pro, Boc-Arg(Tos), Boc-Leu, Boc-D-Lys[Z(2-Cl)], Boc-Tyr(Bzl), Boc-Ser(Bzl), Boc-Trp, Boc-His(Tos), and pGlu during successive coupling cycles to yield a peptide-resin with structure of pGlu-His(Tos)-Trp-Ser(Bzl)-Tyr(DCB)-D-Lys[Z(2-Cl)]-Leu-Arg(Tos)-Pro-Gly-NH-RESIN. Using Boc-D-Orn(Z) instead of Boc-D-Lys[Z(2-Cl)] leads to the peptide resin having the structure of pGlu-His(Tos)-Trp-Ser(Bzl)-Tyr(DCB)-D-Orn(Z)-Leu-Arg(Tos)-Pro-Gly-NH-RESIN.

The peptide-resins thus obtained were treated with 2 ml anisole and 20 ml of HF at 0° for 45 min. After elimination of HF under vacuum, the peptide-resin remainder was washed with dry diethyl ether. The peptide was then extracted with 50% aqueous acetic acid, separated from the resin by filtration, and lyophilized.

Crude peptides (860 mg, 725 mg) were purified on Column A with solvent system i using a linear gradient of 10-40 % B in 60 min at flow rate of 30 ml/min. 230 nm.

Purified peptides proved to be substantially (>96%) pure in analytical HPLC by using solvent system i in a linear gradient mode (15-35%B in 20 min). Retention times are 11.3 min and 10.4 min, respectively. Amino acid analysis gave the expected results.

PREPARATION III

pGlu-His-Trp-Ser-Tyr-D-Lys(A₂pr)-Leu-Arg-Pro-Gly-NH₂ (IIIA)
and
pGlu-His-Trp-Ser-Tyr-D-Orn(A₂pr)-Leu-Arg-Pro-Gly-NH₂ (IIIB)

A solution of Boc₂A₂pr (60.6 mg) in DMF (1 ml) was cooled to 0 °C, pentachlorophenol (60 mg) and 35 µl DIC were added and the mixture was stirred for one hour. [D-Lys]⁶LHRH (319 mg of the TFA salt) in DMF (0.5 ml) was neutralized with TEA (84 µl) and poured into the above prepared active ester solution. The reaction mixture was allowed to stir for 2 hours at 0 °C. After concentrating under vacuum, the oily residue was dissolved in 0.1% TFA and diethyl ether and the aqueous phase was subjected to HPLC on **Column B** with solvent system i in a linear gradient mode (20-60% solvent B in 60 min). The pure Boc-protected peptide was then treated with 30% TFA in DCM to yield the TFA salt of [D-Lys(A₂pr)⁶]LHRH (IIIA) (251 mg).

Proceeding in a similar manner but using TFA salts of [D-Orn]⁶LNRH as starting material gave Preparation IIIB (202 mg).

HPLC retention times for peptides IIIA and IIIB were 12.2 min and 11.2 min using solvent system i in a linear gradient mode (15-35% B in 20 min).

PREPARATION IV

Ac-D-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys-Leu-Arg-Pro-D-Ala-NH₂ (IV)

The preparation of IV was carried out by solid-phase method in accordance with the procedures set forth in the Schedule of Preparation II. The synthesis was commenced by coupling Boc-D-Ala to 1 g benzhydrylamine resin containing about 1.0 meq NH₂. The decapeptide was built up in nine successive coupling steps using Boc-Pro, Boc-Leu, Boc-Arg(Tos), Boc-Lys[Z(2-Cl)], Boc-Tyr(DCB), Boc-Ser(Bzl), Boc-Trp, Boc-D-Phe(4Cl), Boc-D-Nal(2). N-Terminal acetylation was performed with a 50-fold excess of acetic anhydride in CH₂Cl₂ for 30 min. The peptide was cleaved from the resin with 15 ml of HF in the presence of 1.5 ml m-cresol at 0 °C for 30 min and at room temperature for 30 min. After elimination of HF, the mixture of resin and peptide was washed with diethyl ether, the peptide was extracted with DMF. The DMF solution was concentrated to a small volume under high vacuum, then triturated with diethylether. The crude product thus obtained was purified by preparative HPLC as described for Preparation II, using a linear gradient of 40-70%B in 60 min. The pure peptide (837 mg) has a retention time of 25.5 min using solvent system i in a linear gradient mode (30-60%B in 30 min).

PREPARATION V

Ac-D-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys-Leu-Arg-Pro-D-Ala-NH₂ (VA)

Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys-Leu-Arg-Pro-D-Ala-NH₂ (VB)

The peptides of VA and VB were prepared by the solid-phase technique on a benzhydrylamine HCl resin in accordance with the procedures set forth in the Schedule of Preparation II.

Thus, the resin (0.5 g containing about 0.5 mmole NH₂) was treated during the ten successive coupling cycles with Boc-D-Ala, Boc-Pro, Boc-Leu, Boc-Arg(Tos), Boc-Lys[Z(2-Cl)], Boc-Arg(Tos), Boc-Ser(Bzl), Boc-D-Pal(3), Boc-D-Phe(4Cl), Boc-D-Nal(2) and finally with Ac₂O/imidazole to yield a peptide-resin which was then treated with HF and anisole to afford the free, D-Lys-containing decapeptide of VA (540 mg).

Proceeding in a similar manner but incorporating Boc-D-Trp in place of Boc-D-Pal(3) at position 3, the free, D-Lys-containing decapeptide of VB was prepared (500 mg). Peptides were purified on Column A with a gradient of solvent system i (20-60%B in 80 min). HPLC retention times of VA and VB are 11.4 min and 18.8 min, respectively, when using solvent system i in a linear gradient mode (30-50% B in min).

PREPARATION VI

Boc-D-Lys(Z₂-A₂pr)

To a mixed anhydride prepared from Z₂-A₂pr (0.72 g) and ethyl chloroformate (0.2 ml) in the presence of TEA (0.28 ml) in DMF solution (4 ml), Boc-D-Lys (0.5 g) and TEA (0.3 ml) in 50% aqueous DMF (4 ml) were added with stirring at 0 °C. After 2 hours stirring at 0 °C, the reaction mixture was concentrated to an oil under reduced pressure, dissolved in water and ethyl acetate, acidified with 1 M KHSO₄. The organic phase was washed with water, then dried over Na₂SO₄ and evaporated under vacuum to yield Boc-D-Lys-(Z₂-A₂pr) (1.1 g).

PREPARATION VII

Ac-D-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys(A₂pr)-Leu-Arg-Pro-D-Ala-NH₂ (VIIA)

Ac-D-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys(A₂pr)-Leu-Arg-Pro-D-Ala-NH₂ (VIIB)

Compounds VIIA and VIIB were built step by step on a benzhydrylamine HCl resin containing about 1 meq NH₂/g (Advanced ChemTech, Louisville, KY) in a reaction vessel for manual solid-phase synthesis starting with Boc-D-Ala in accordance with the procedures set forth below.

The benzhydrylamine HCl resin (1 g, about 1 mmol), after neutralization with 10% TEA in CH₂Cl₂, was coupled sequentially with 3 molar excess of protected amino acids in accordance with the Schedule given in Preparation II.

Thus, the resin was treated with Boc-D-Ala, Boc-Pro, Boc-Arg(Tos), Boc-Leu, Boc-D-Lys(Z₂-A₂pr) (Preparation VI), Boc-Arg(Tos), Boc-Ser(Bzl), Boc-D-Pal(3), Boc-D-Phe(4Cl), and Boc-D-Nal(2). After the amino acid sequence of the decapeptide had been completed, the terminal Boc group was removed and the N-terminal was acetylated by using 10-fold excess of Ac₂O and imidazole to yield the peptide-resin with the structure of Ac-D-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser(Bzl)-Arg(Tos)-D-Lys(Z₂-A₂pr)-Leu-Arg(Tos)-Pro-D-Ala-NH-RESIN. Proceeding in a similar manner but incorporating Boc D-Trp in place of Boc-D-Pal(3), the peptide-resin with the structure of Ac-D-Nal(2)-D-Phe(4Cl)-D-Trp-Ser(Bzl)-Arg(Tos)-D-Lys(Z₂-A₂pr)-Leu-Arg(Tos)-Pro-D-Ala-RESIN was prepared.

The peptide-resin thus obtained was treated with anisole and HF, and the crude free peptides were isolated as described in Preparation IV. Thereafter the crude peptides (1.3 g) are subjected to purification by HPLC on Column A using solvent system i in a linear gradient mode (20-50% B in 60 min).

Peptides VIIA and VIIB thus obtained (705 mg and 780 mg) were judged to be substantially (>95%) pure by using solvent system i in a linear gradient mode (30-50% B in 20 min). Retention times are 10.1 min and 17.5 min, respectively.

Alternatively, Preparation VIIA and VIIB were obtained from Preparation VA and VB by acylation with Boc₂-A₂pr as described at Preparation III. After purification, the Boc-protected peptides were treated with 50% TFA in DCM and repurified by HPLC (see above).

Preparation VIII

pGlu-His-Trp-Ser-Tyr-D-Lys(Ahx)-Leu-Arg-Pro-Gly-NH₂

160 mg of [D-Lys]⁶LHRH was dissolved in DMF (0.5 ml), neutralized with 3 eq TEA (42 μ l), then Boc-Ahx (28 mg), DIC (20 μ l), and HOBt (19 mg) is added and stirred at 0 °C for 2 hours. The Boc-protected peptide was isolated by precipitating with diethyl-ether and purification by HPLC on Column B with a gradient of solvent system i (20-50% B in 60 min). Fractions containing protected peptide were treated with 30% TFA in DCM. Repurification on Column B using solvent system i in gradient mode (10-30% B in 40 min) yielded 79 mg of [D-Lys-Ahx]⁶LHRH. HPLC retention time for Preparation VIII was 9.0 min when using solvent system i in a linear gradient mode (20-40% B in 20 min).

Preparation IX

pGlu-His-Trp-Ser-Tyr-D-Lys(Glt)-Leu-Arg-Pro-Gly-NH₂

The peptide IX was prepared by acylation of [D-Lys]⁶LHRH (Preparation IIIA, 160 mg) with glutaric anhydride (57 mg) in 500 μ l DMF in the presence of TEA (42 μ l) for 2 hours at room temperature. The crude [D-Lys(Glt)]⁶LHRH was purified by HPLC on Column B using solvent system i in gradient mode (20-40% B in 40 min). The pure Preparation IX (120 mg) had a HPLC retention time 12.4 min when using solvent system i in linear gradient mode (20-40% B in 20 min).

Preparation X

Anthraquinone-2-methyl-hemiglutarate

576 mg (2 mmol) of 2-(hydroxymethyl)-anthraquinone was suspended in 6 ml of anhydrous pyridine and was refluxed for 24 hours with 456 mg (4 mmol) glutaric anhydride. Pyridine was eliminated under vacuum, the residue is acidified and extracted with ethyl acetate. The yellow product was recrystallized from ethyl acetate-hexane (580 mg, m.p.: 150-151 °C). HPLC retention time of Preparation VIII is 19.7 min using solvent system i (linear gradient of 30-60% B in 30 min).

Preparation XI**5(3-Chloro-propionyloxy-1,4-naphthoquinone**

5 A solution of triethylamine (1.4 ml) and 1.27 g. of 3-chloropropionylchloride in 5 ml. of DCNM was added to a solution of 1.73 g. of 5-hydroxy-1,4-naphthoquinone. The reaction mixture was stirred for 2 hours at room temperature. The solution was filtered and concentrated to a small volume and chromatographed on a silica gel column (ethylacetate-cyclohexane-DCM) to give 741 mg. of desired product.

10 EXAMPLE I**pGlu-His-Trp-Ser-Tyr-D-Lys(D-Mel)-Leu-Arg-Pro-Gly-NH₂ (1)**

The peptide pGlu-His-Trp-Ser-Tyr-D-Lys(D-Mel)-Leu-Arg-Pro-Gly-NH₂ (1) was prepared by reacting [D-Lys]⁶LHRH (Preparation IIA, 31.9 mg (20 μmol) of the TFA salt) in 0.5 ml of DMF with Boc-D-Mel-OPCP (Preparation I, 26 mg) in 200 μl of MeCN in the presence of 4 meq of TEA. The mixture was continuously stirred for 10 hours at room temperature. The reaction mixture was precipitated with diethylether, filtered and washed with the same solvent for three times. The Boc-protected peptide thus obtained was treated with 5.0 ml of 50% TFA in CH₂Cl₂ for 10 min at room temperature, evaporated and subjected to HPLC on
20 Column C using solvent system ii. Lyophilized fractions containing pure peptide yielded 14.3 mg of 1.

Peptides pGlu-His-Trp-Ser-Tyr-D-Orn(D-Mel)-Leu-Arg-Pro-Gly-NH₂ (8) (15.1 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Tyr-D-Lys(D-Mel)-Leu-Arg-Pro-D-Ala-NH₂ (15) (16 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys(D-Mel)-Leu-Arg-Pro-D-Ala-NH₂ (19) (13.6 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys(D-Mel)-Leu-Arg-Pro-D-Ala-NH₂ (26) (12.1 mg) were obtained in a similar manner but using [D-Orn]⁶LHRH
25 (Preparation IIB, 31.6 mg), [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Trp³,D-Lys⁵,D-Ala¹⁰]LHRH (Preparation IV, 33.4 mg), [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Trp³,Arg⁵,D-Lys⁵,D-Ala¹⁰]LHRH (Preparation VA, 35.6 mg) and [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Pal(3)³,Arg⁵,D-Lys⁵,D-Ala¹⁰]LHRH (Preparation VB, 34.8 mg), respectively.

HPLC data

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35	Peptide	Gradient (%B/min) for		Retention time
	No.	Purification	Analysis	(Min)
	01	20-50/60	35-55/20	8.8
	08	20-50/60	35-55/20	7.8
40	15	40-70/60	65-85/20	11.5
	19	35-55/40	50-70/20	11.2
	26	30-50/40	40-60/20	13.5

45

EXAMPLE II**pGlu-His-Trp-Ser-Tyr-D-Lys(CPC)-Leu-Arg-Pro-Gly-NH₂ (2)**

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Preparation of pGlu-His-Trp-Ser-Tyr-D-Lys(CPC)-Leu-Arg-Pro-Gly-NH₂ (2) was achieved in an acylation reaction of [D-Lys]⁶LHRH (Preparation IIA, 31.9 mg of the TFA salt) with cyclopropane-carbonylchloride. The peptide was dissolved in 0.2 ml of DMF, neutralized with addition of TEA and cooled down to -30 °C. 10 μl (μmol) of 20% solution of cyclopropanecarbonylchloride in MeCN is given. This process was repeated two times and the reaction mixture was kept at 0 °C overnight. The reaction mixture was diluted with a little amount of water and was injected onto Column C to purify in solvent system i. Lyophilized
55 fractions containing pure peptide yielded 8.3 mg of 2.

Proceeding in a similar manner but using [D-Orn]⁶LHRH (Preparation IIB, 31.6 mg), [Ac-Nal(2)¹,D-Phe-

(4Cl)²,D-Trp³,D-Lys⁵,D-Ala¹⁰]LHRH (Preparation IV, 33.4 mg), [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Trp³,Arg⁵,D-Lys⁶,D-Ala¹⁰]LHRH (Preparation VA, 35.6 mg) and [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Pal(3)³,Arg⁵,D-Lys⁶,D-Ala¹⁰]LHRH (Preparation VB, 34.8 mg), the following peptides were prepared:
 pGlu-His-Trp-Ser-Tyr-D-Orn(CPC)-Leu-Arg-Pro-Gly-NH₂ (9) (12.1 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Tyr-D-Lys(CPC)-Leu-Arg-Pro-D-Ala-NH₂ (16) (24.4 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys(CPC)-Leu-Arg-Pro-D-Ala-NH₂ (20) (10.6 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys(CPC)-Leu-Arg-Pro-D-Ala-NH₂(27)(8.4 mg).

HPLC data

10

15	Peptide	Gradient (%B/min) for		Retention time
	No.	Purification	Analysis	(Min)
	02	15-35/50	20-40/20	12.6
	09	10-30/40	25-45/20	9.8
20	16	40-60/40	50-79/20	10.3
	20	25-50/50	45-65/20	12.3
	27	25-45/40	35-55/20	13.0

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EXAMPLE III

pGlu-His-Trp-Ser-Tyr-D-Lys(HMAQG)-Leu-Arg-Pro-Gly-NH₂ (3)

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The synthesis of pGlu-His-Trp-Ser-Tyr-D-Lys(HMAQG)-Leu-Arg-Pro-Gly-NH₂(3) was accomplished by coupling of [D-Lys]⁶LHRH (Preparation IIA, 31.9 mg of the TFA salt) and anthraquinone-2-methyl-hemiglutarate (X) with carbodiimide. The solution (200 μ l DMF) of 10.6 mg anthraquinone-2-methyl-hemiglutarate and 4.6 mg HOBt was cooled down to 0 °C then reacted with 3.5 μ l of DIC. After 15 min, this solution was
 35 mixed with the cold solution (200 μ l) of 31.9 mg [D-Lys]⁶LHRH (Preparation IIA) (neutralized with TEA) and was kept at 0 °C for 24 hours. When the reaction was not complete, the coupling was repeated with half amount of DIC. The reaction mixture was diluted with water and was subjected to purification as described in Example I to yield 21.6 mg of peptide 3.

Peptides pGlu-His-Trp-Ser-Tyr-D-Orn(HMAQG)-Leu-Arg-Pro-Gly-NH₂ (10) (15.4 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Tyr-D-Lys(HMAQG)-Leu-Arg-Pro-D-Ala-NH₂ (17) (18.2 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys(HMAQG)-Leu-Arg-Pro-D-Ala-NH₂ (21) (20.6 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys(HMAQG)-Leu-Arg-Pro-D-Ala-NH₂ (28) (14.7 mg) were prepared in a similar procedure except that [D-Orn]⁶LHRH (Preparation IIB, 31.6 mg), [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Trp³,D-Lys⁶,D-Ala¹⁰]LHRH (Preparation IV, 33.4 mg), [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Trp³,Arg⁵,D-Lys⁶,D-Ala¹⁰]LHRH (Preparation VA, 35.6 mg) and [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Pal(3)³,Arg⁵,D-Lys⁶,D-Ala¹⁰]LHRH (Preparation VB, 34.8 mg) were used as starting materials.

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HPLC data

5	Peptide	Gradient (%B/min) for		Retention time
	No.	Purification	Analysis	(Min)
	03	30-50/40	45-65/20	8.6
10	10	25-45/40	45-65/20	8.7
	17	50-70/40	65-85/20	6.3
15	21	35-65/60	65-85/20	7.4
	28	35-55/40	45-65/20	7.8

20 EXAMPLE IV

pGlu-His-Trp-Ser-Tyr-D-Lys(MTX)-Leu-Arg-Pro-Gly-NH₂ (4)

Preparation of pGlu-His-Trp-Ser-Tyr-D-Lys(MTX)-Leu-Arg-Pro-Gly-NH₂ (4) was performed by acylating of [D-Lys]⁶LHRH with methotrexate (amethopterin). To the solution of 12.0 mg of methotrexate in 100 µl of DMF equivalent of DIC was added at 0 °C. After 15 min it was mixed with the neutralized (TEA) solution of 31.9 mg [D-Lys]⁶LHRH (Preparation IIA) and was kept 0 °C overnight. Thereafter the reaction mixture was diluted with water and subjected to HPLC as described in Example II. Two main products with slightly different retention times were isolated (a: 5.2 mg, b: 5.5 mg).

Proceeding in a similar manner but using [D-Orn]⁶LHRH (Preparation IIB, 31.6 mg), [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Trp³,D-Lys⁶,D-Ala¹⁰]LHRH (Preparation IV, 33.4 mg), [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Trp³,Arg⁵,D-Lys⁶,D-Ala¹⁰]LHRH (Preparation VA, 35.8 mg), [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Pal(3)³,Arg⁵,D-Lys⁶,D-Ala¹⁰]LHRH (Preparation VB, 34.8 mg), and [D-Lys(Ahx)]⁶LHRH (Preparation VIII, 35 mg) the following peptides were prepared: pGlu-His-Trp-Ser-Tyr-D-Orn(MTX)-Leu-Arg-Pro-Gly-NH₂(11) (4.3 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Tyr-D-Lys(MTX)-Leu-Arg-Pro-D-Ala-NH₂ (18) (8.4 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys(MTX)-Leu-Arg-Pro-D-Ala-NH₂ (22) (11.8 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys(MTX)-Leu-Arg-Pro-D-Ala-NH₂(29) (11.6 mg) and pGlu-His-Trp-Ser-Tyr-D-Orn[Ahx(MTX)]-Leu-Arg-Pro-Gly-NH₂(34) (24 mg).

HPLC data

45	Peptide	Gradient (%B/min) for		Retention time
	No.	Purification	Analysis	(Min)
	04	20-40/40	20-40/20	12.3/12.8
	11	15-45/60	25-45/20	10.1
50	18	40-60/40	45-65/20	10.3/10.7
	22	25-45/40	45-65/20	7.1/7.4
55	29	25-45/40	30-50/20	11.8
	34	20-40/40	25-45/20	10.9

EXAMPLE VOther Peptides

Peptides pGlu-His-Trp-Ser-Tyr-D-Lys[A₂pr(D-Mel)₂]-Leu-Arg-Pro-Gly-NH₂ (5) (12.4 mg), pGlu-His-Trp-Ser-Tyr-D-Orn[A₂pr(D-Mel)₂]-Leu-Arg-Pro-Gly-NH₂ (12) (11.1 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys[A₂pr(D-Mel)₂]-Leu-Arg-Pro-D-Ala-NH₂ (23) (5.8 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys[A₂pr(D-Mel)₂]-Leu-Arg-Pro-D-Ala-NH₂ (30) (10.0 mg) were prepared as described in Example I. with the exception that [D-Lys(A₂pr)]⁶LHRH (Preparation IIIA, 35.9 mg), [D-Orn(A₂pr)]⁶LHRH (Preparation IIIB, 35.6 mg), [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Trp³,Arg⁵,D-Lys(A₂pr)⁶,D-Ala¹⁰]LHRH(Preparation VIIA,39.6 mg) and [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Pal(3)³,Arg⁵,D-Lys(A₂pr)⁶,D-Ala¹⁰]LHRH (Preparation VIIB, 38.8 mg) were used as amino components and that the amount of the acylating Boc-D-Mel-OPCP was doubled.

HPLC data

Peptide No.	Gradient (%B/min) for		Retention time (Min)
	Purification	Analysis	
05	30-50/40	50-70/20	9.8
12	25-45/40	50-70/20	7.8
23	25-45/40	55-70/20	9.8
30	40-70/60	65-85/20	12.3
28	35-55/40	45-65/20	7.8

EXAMPLE VIOther Peptides

The syntheses of pGlu-His-Trp-Ser-Tyr-D-Lys[A₂pr(CPC)₂]-Leu-Arg-Pro-Gly-NH₂ (6) (8.4 mg), pGlu-His-Trp-Ser-Tyr-D-Orn[A₂pr(CPC)₂]-Leu-Arg-Pro-Gly-NH₂ (13) (9.6 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys[A₂pr(CPC)₂]-Leu-Arg-Pro-D-Ala-NH₂ (24) (7.6 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys[A₂pr(CPC)₂]-Leu-Arg-Pro-D-Ala-NH₂ (31) (6.8 mg) was accomplished as described in example II with the exception that [D-Lys(A₂pr)]⁶LHRH (Preparation IIIA, 35.9 mg), [D-Orn(A₂pr)]⁶-LHRH (Preparation IIIB, 35.6 mg), [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Trp³,Arg⁵,D-Lys(A₂pr)⁶,D-Ala¹⁰]LHRH (Preparation VIIA, 39.6 mg) and [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Pal(3)³,Arg⁵,D-Lys(A₂pr)⁶,D-Ala¹⁰]LHRH (Preparation VIIB, 38.8 mg) were acylated with two equivalent of cyclopropanecarbonylchloride.

HPLC data

5	Peptide	Gradient (%B/min) for		Retention time
	No.	Purification	Analysis	(Min)
	06	15-35/40	25-45/20	10.6
10	13	15-35/40	25-45/20	9.3
	24	20-50/60	45-65/20	11.6
	31	20-50/60	40-60/20	8.7

EXAMPLE VII

20 Other Peptides

pGlu-His-Trp-Ser-Tyr-D-Lys[A₂pr(HMAQG)₂]-Leu-Arg-Pro-Gly-NH₂ (7) (4.3 mg), pGlu-His-Trp-Ser-Tyr-D-Orn[A₂pr(HMAQG)₂]-Leu-Arg-Pro-Gly-NH₂ (14) (8.9 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Trp-Ser-Arg-D-Lys[A₂pr(HMAQG)₂]-Leu-Arg-Pro-D-Ala-NH₂ (25) (10.7 mg), [Ac-Nal(2)-D-Phe(4Cl)-D-Pal(3)-Ser-Arg-D-Lys[A₂pr(HMAQG)₂]-Leu-Arg-Pro-D-Ala-NH₂ (32) (9.1 mg) were synthesized as described in Example III, except that [D-Lys(A₂pr)]⁶LHRH (Preparation IIIA, 35.9 mg), [D-Orn(A₂pr)]⁶LHRH (Preparation IIIB, 35.6 mg), [Ac-Nal(2)-¹,D-Phe(4Cl)²,D-Trp³,Arg⁵,D-Lys(A₂pr)⁶,D-Ala¹⁰]-LHRH (Preparation VIIA, 39.6 mg) and [Ac-Nal(2)¹,D-Phe(4Cl)²,D-Pal(3)³,Arg⁵,D-Lys(A₂pr)⁶,D-Ala¹⁰]-LHRH (Preparation VIIB, 38.8 mg) were used in a carbodiimide coupling reaction and that two times more anthraquinone-2-methyl-hemiglutarate, DIC and HOBt was used.

HPLC data

35	Peptide	Gradient (%B/min) for		Retention time
	No.	Purification	Analysis	(Min)
	07	35-65/60	50-70/20	12.6
40	14	40-60/40	50-70/20	10.4
	25	40-80/80	65-85/20	13.9
	32	40-70/40	60-80/20	15.2

EXAMPLE VIII

pGlu-His-Trp-Ser-D-Lys(Glt-DOX)-Leu-Arg-Pro-Gly-NH₂ (33)

The synthesis of pGlu-His-Trp-Ser-D-Lys(Glt-DOX)-Leu-Arg-Pro-Gly-NH₂ (33) was performed by coupling the aminosugar moiety of doxorubicin to the glutaroyl side chain of [D-Lys(Glt)]⁶LHRH. 29.6 mg Preparation IX was dissolved in 200 μ l of DMF and reacted with 14 mg doxorubicin and 4 μ l of DIC in the presence of 6.2 μ l of TEA and 3.3 mg HOBt at 0 °C for overnight. The reaction mixture was subjected to HPLC on Column D with solvent system i (20-50%B in 60 min). HPLC retention time of [D-Lys(Glt-DOX)]⁶LHRH (20 mg) was 10.5 min using solvent system i in linear gradient mode (30-50% B in 20 min).

EXAMPLE IX

The synthesis of pGlu-His-Trp-Ser-Tyr-D-Lys(NQCE)-Leu-Arg-Pro-Gly-NH₂ was accomplished by alkylation of [D-Lys]⁶LHRH (Preparation IIA) with 5(3-chloropropionyloxy)-1,4-naphthoquinone. To the solution of [D-Lys]⁶LHRH (31.9 mg) in 200 μ l of DMF, 1.2 equivalent of 5(3-chloro-propionyloxy)-1,4-naphthoquinone is added in the presence of equivalent solid K₂CO₃. After 24 hours, the reaction mixture was evaporated to a small volume and subjected to HPLC on Column D with solvent system i.

EXAMPLE X

The synthesis of pGlu-His-Trp-Ser-Tyr-D-Lys(Azy)-Leu-Arg-Pro-Gly-NH₂(3) was accomplished by coupling of [D-Lys]⁶LHRH and Trt-Azy with carbodiimide. The solution (200 μ l acetonitrile) of 10.6 mg Trt-Azy and 4.6 mg HOBt was cooled down to 0 °C then reacted with 3.5 μ l of DIC. After 15 minutes, this solution was mixed with the cold solution (200 μ l) of 31.9 mg [D-Lys]⁶LHRH (Preparation IIA) (neutralized with TEA) and was kept at 0 °C for 24 hours. The Trt protected peptide was isolated by HPLC on Column D, was detritylated with 80% aqueous acetic acid and repurified on the same column with solvent system ii.

EXAMPLE XI

Preparation of pGlu-His-Trp-Ser-Tyr-D-Lys(EPP)-Leu-Arg-Pro-Gly-NH₂ (2) is achieved in an alkylation reaction of [D-Lys]⁶LHRH (Preparation IIA, 31.9 mg of the TFA salt) with epibromohydrin. To the 200 μ l DMF solution of peptide, 4 equivalent of TEA and 3 mg epibromohydrin was added. The reaction mixture was stirred for 24 hours at room temperature and then applied onto Column D for purification.

EXAMPLE XII

Preparation of pGLU-His-Trp-Ser-Tyr-D-Lys(MIT)-Leu-Arg-Pro-Gly-NH₂ was performed by acylating mitomycin C with [D-Lys(Glt)⁶LHRH. 29.6 mg of Preparation IX was dissolved in 200 μ l DMF and reacted with 7 mg mitomycin C and 5 μ l of DIC in the presence of 6.2 μ l of TEA and 3.3 mg of HOBt to 0 °C for overnight. Thereafter, the reaction mixture was diluted with water and subjected to HPLC on Column D with solvent system ii.

EXAMPLE XIII

pGlu-His-Trp-Ser-Tyr-D-Lys(Glt-ESP)-Leu-Arg-Pro-Gly-NH₂ was synthesized by coupling [D-Lys]⁶LHRH with preformed hemiglutaroyl-esperamycin (unidentified acylation position(s)). The solution of 2 mg hemiglutaroyl-esperamycin (100 μ l DMF) and 1.3 mg HOBt was cooled down to 0 °C and reacted with 1 μ l of DIC. After 10 minutes, 16 mg of [D-Lys]⁶LHRH was added in 100 μ l neutralized DMF and the reaction mixture was kept at 0 °C for 24 hours. Several products were isolated by HPLC (Column C, solvent system ii).

EXAMPLE XIV

Biological effects, receptor binding potencies and cytotoxic activities.

The biological effects, the receptor binding potencies and the cytotoxic activities of the claimed compounds are summarized in Table 1 to Table 4.

Table 1 shows the hormonal activity of the compounds of this invention having LHRH agonistic properties as compared to that of LHRH in dispersed rat pituitary cell superfusion system *in vitro* [S. Vigh and A. V. Schally, Peptides 5, 241-247 (1984)]. The peptide was infused for 3 minutes at various concentration, and the amount of LH released was compared to that released by 3 nM LHRH. Table 1 also contains data on the receptor binding affinity of these compounds for human breast cancer cell membranes.

Table 2 presents the antiovaratory activity and human breast cancer cell membrane receptor binding affinity of the claimed compounds having LHRH-inhibiting properties. The inhibitory action was determined *in vivo*, in 4-day cycling rats as described [A. Corbin and C. W. Beattie, Endocr. Res. Commun., 2, 1-23 (1975)].

Table 3 and 4 shows data on the inhibition of ³H-thymidine incorporation into DNA was by cytotoxic LHRH analogs on MCF-7, T47D, MDA-MB-231 and SKBr-3 human mammary cancer cell lines. 200,000 cells in 200 μ l of RPMI-160 + 2% CFBS were incubated with 1, 5 or 10 μ g cytotoxic analogs for 3 hours or 23 hours then 1 μ Ci ³H-thymidine added and incubated an additional 60 min. DNA extracted with 1 N

perchloric acid and the radioactivity measured.

TABLE 1

⁵ LH-releasing activity and receptor binding affinity of pGlu-His-Trp-Ser-Trp-R⁶(YX)-Leu-Arg-Pro-Gly-NH₂ peptides containing cytotoxic radicals for human breast cancer cell membranes.

10	Peptide				Affinity Constant**	
	Ex.	R ⁶	Y	X	Relative Activity	
15						
	1.	D-Lys	-	(D-Mel)		K _{a1} nM ⁻¹
	2.	D-Lys	-	CPC	52	K _{a2} μM ⁻¹
20	3.	D-Lys	-	HMAQG	35	
	4A.	D-Lys	-	MTX		
	4B.	D-Lys	-	MTX		
25	5.	D-Lys	L-A ₂ pr	(D-Mel) ₂		
	6.	D-Lys	L-A ₂ pr	(CPC) ₂	25	
	7.	D-Lys	L-A ₂ pr	(AQHMG) ₂	30	
30	8.	D-Orn	-	D-Mel		
	9.	D-Orn	-	CPC	40	
	10.	D-Orn	-	HMAQG	56	
	11.	D-Orn	-	MTX		
35	12.	D-Orn	L-A ₂ pr	(D-Mel) ₂		
	13.	D-Orn	L-A ₂ pr	(CPC) ₂		
	14.	D-Orn	L-A ₂ pr	(HMAQG) ₂		
40	33.	D-Lys	Glt	DOX	12	
	34.	D-Lys	Ahx	MTX	6.7	

* LH-releasing activity was compared to that produced by 3 nM LH-RH.

⁴⁵ **¹²⁵I-[D-Trp]⁶LHRH used as labelled ligand.

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TABLE 2

Antioviulatory activity and affinity of Ac-D-Nal (2)-D-Phe(4Cl)-R³-Ser-R⁵-D-Lys-
[AX]-Leu-Arg-Pro-D-Ala-NH₂ peptides containing cytotoxic radicals for membrane
receptors of human breast cancer cells.

Peptide					Affinity Constant**		
Ex.	R ³	R ⁵	A	X	%Ovulation Blockade*	K _{a1} nM ⁻¹	K _{a2} uM ⁻¹
15.	D-Trp	Tyr	-	D-Mel	100	3.58	-
16.	D-Trp	Tyr	-	CPC		NB	NB
17.	D-Trp	Tyr	-	HMAQG		NB	NB
18.	D-Trp	Tyr	-	MTX		3.58	1.07
19.	D-Trp	Arg	-	D-Mel	40	-	32.54
20.	D-Trp	Arg	-	CPC	80	NB	NB
21.	D-Trp	Arg	-	HMAQG	80	0.29	-
22.	D-Trp	Arg	-	MTX		NB	-
23.	D-Trp	Arg	L-A ₂ pr	(D-Mel) ₂		3.82	-
24.	D-Trp	Arg	L-A ₂ pr	(CPC) ₂	60	0.42	-
25.	D-Trp	Arg	L-A ₂ pr	(HMAQG) ₂	0	7.05	8.6
26.	D-Pal(3)	Arg	-	D-Mel	100	0.97	1.34
27.	D-Pal(3)	Arg	-	CPC	100	NB	NB
28.	D-Pal(3)	Arg	-	HMAQG	100	NB	NB
29.	D-Pal(3)	Arg	-	MTX	100	0.44	1.04
30.	D-Pal(3)	Arg	L-A ₂ pr	(D-Mel) ₂		NB	NB
31.	D-Pal(3)	Arg	L-A ₂ pr	(CPC) ₂	100	1.52	-
32.	D-Pal(3)	Arg	L-A ₂ pr	(HMAQG) ₂	40	2.28	-

* Peptides were tested at 10 µg per rat.

**¹²⁵I-[D-Trp]⁶ LHRH used as the labelled ligand

NB, no binding

TABLE 3

Inhibitory effect of cytotoxic LHRH analogs of Formula I on ³H-Thymidine incorporation into DNA in MCF-7 human breast cancer cell line.

Ex.	Dose μg/ml	% Inhibition at 4 hrs	% Inhibition at 24 hrs
Control		0	0
3	1	29**	14**
	10	32**	71**
7	1	26**	24**
	10	38**	44**
10	1	32**	28**
	5	36**	51**
11	1	34**	7
	10	29**	3
19	1		34**
	10		49**
21	1		0
	10		0
24	1	25**	8
	10	34**	37**
25	1		3
	10		11
26	1	31**	33**
	10	49**	54**
28	1		0
	10		0
29	1		10
	10		16
32	1	31**	15
	10	28**	40**
33	1	19**	0
	5	34**	61**
34	1		16
	10		21

** p<0.01 by Duncan's multiple range test.

TABLE 4

Inhibitory effect of cytotoxic LHRH analogs of Formula I on ^3H -Thymidine incorporation into DNA in different human breast cancer cell lines.

Ex.	Dose $\mu\text{g/ml}$	% Inhibition at 4 hrs	% Inhibition at 24 hrs
T47D Cell line			
Control	-	0	0
4	1	38**	26
	10	54**	41
5	1	31**	15
	10	39**	28
24	1	44**	22
	10	50**	12
25	1	37**	20
	10	41**	54
33	1	32**	11
	10	44**	10
MDA-MB-231 Cell Line			
Control	-	0	0
4	1	23*	0
	10	31**	8
5	1	20*	15
	10	20*	62**
24	1	25*	8
	10	73**	11
25	1	36**	0
	10	40**	90**
33	1	20*	0
	10	9	0

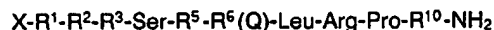
SKBr-3 Cell line				
	Control	-	0	0
5	4	1	21**	16**
		10	36**	10
	5	1	24**	30**
10		10	21**	66**
	24	1	37**	18*
		10	42**	29**
15	25	1	30**	9
		10	53**	88**
	33	1	27**	0
20		10	24**	14**

* p<0.05 by Duncan's multiple range test.

** p<0.01 by Duncan's multiple range test.

Claims

- 30 1. A peptide selected from the group of peptides having the formula:



wherein

35 R¹ is pGlu or D-Nal(2),

R² is His or D-Phe(4Cl),

R³ is Trp, D-Trp or D-Pal(3),

R⁵ is Tyr or Arg,

R⁶ is D-Lys or D-Orn,

40 R¹⁰ is Gly or D-Ala,

X is hydrogen or a lower alkanoyl group of 2-5 carbon atoms,

Q is a cytotoxic moiety having the formula

-Q⁴ or -A(Q³) or -B(Q¹)₂ or -B(AQ²)₂

wherein

45 A is -NH-(CH₂)_n-CO- or -OC-(CH₂)_n-CO-

where n is 2-6,

B is -HN-CH₂-(CH₂)_m-CH(NH)-(CH₂)_n-CO-

where

m is 0 or 1,

50 n is 0 or 1,

the -CO moiety of A- and of B- being bonded to an amino group on R⁶, and in the group B(AQ²)₂, the -CO moiety of A- being bonded to an amino group on B,

Q¹ is D or L-Mel, cyclopropanealkanoyl, aziridine-2-carbonyl, epoxyalkyl or 1,4-naphthoquinone-5-oxy carbonyl-ethyl,

55 Q² is Q¹ anthraquinonylalkoxy or doxorubicinyl,

Q³ is Q², mitomicinyl, esperamycinyl or methotrexoyl,

Q⁴ is Q¹ or methotrexoyl,

and pharmaceutically acceptable salts thereof.

2. A peptide of Claim 1 wherein Q is Q⁴,
3. A peptide of Claim 2 wherein
R¹ is pGlu, R² is His, R³ is Trp, R⁵ is Tyr, R⁶ is D-Lys or D-Orn, R¹⁰ is Gly and X is hydrogen.
- 5 4. A peptide of Claim 2 wherein
R¹ is D-Nal(2), R² is D-Phe(4Cl), R³ is D-Trp or D-Pal(3), R⁵ is Tyr or Arg, R⁶ is D-Lys or D-Orn, R¹⁰ is D-Ala and X is a lower alkanoyl group of 2-5 carbon atoms.
- 10 5. A peptide of Claim 1 wherein Q is A(Q³),
6. A peptide of Claim 5 wherein
R¹ is pGlu, R² is His, R³ is Trp, R⁵ is Tyr, R⁶ is D-Lys or D-Orn, R¹⁰ is Gly and X is hydrogen.
- 15 7. A peptide of Claim 6 wherein
R¹ is D-Nal(2), R² is D-Phe(4Cl), R³ is D-Trp or D-Pal(3), R⁵ is Tyr or Arg, R⁶ is D-Lys or D-Orn, R¹⁰ is D-Ala and X is a lower alkanoyl group of 2-5 carbon atoms.
8. A peptide of Claim 1 wherein Q is B(Q¹)₂.
- 20 9. A peptide of Claim 8 wherein
R¹ is pGlu, R² is His, R³ is Trp, R⁵ is Tyr, R⁶ is D-Lys or D-Orn, R¹⁰ is Gly and X is hydrogen.
10. A peptide of Claim 8 wherein
25 R¹ is D-Nal(2), R² is D-Phe(4Cl), R³ is D-Trp or D-Pal(3), R⁵ is Tyr or Arg, R⁶ is D-Lys or D-Orn, R¹⁰ is D-Ala and X is a lower alkanoyl group of 2-5 carbon atoms.

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(54) **LHRH Analogs.**

(57) The present invention deals with LHRH analogs which contain cytotoxic moieties, have influence on the release of gonadotropins from the pituitary in mammals (possess high agonistic or antagonistic activity) and have antineoplastic effect. The compounds of this invention are represented by Formula I: $X-R^1-R^2-R^3-Ser-R^5-R^6(Q)-Leu-Arg-Pro-R^{10}-NH_2$, wherein R^1 is pGlu or D-Nal(2), R^2 is His or D-Phe(4Cl), R^3 is Trp, D-Trp or D-Pal(3), R^5 is Tyr or Arg, R^6 is D-Lys or D-Orn, R^{10} is Gly or D-Ala, X is hydrogen or a lower alkanoyl group of 2-5 carbon atoms, Q is a cytotoxic moiety having the formula $-Q^4$ or $-A(Q^3)$ or $B(Q^1)_2$ or $-B(AQ^2)_2$, wherein A is $-NH-(CH_2)_n-CO-$ or $-OC-(CH_2)_n-CO-$ where n is 2-6, B is $-NH-CH_2-(CH_2)_m-CH(NH)-(CH_2)_n-CO-$ where m is 0 or 1, n is 0 or 1, the $-CO$ moiety of A- and of B- being bonded to an amino group on R^6 , and in the group $B(AQ^2)_2$, the $-CO$ moiety of A- being bonded to an amino group on B, Q^1 is D or L-Mel,

cyclopropanealkanoyl, aziridine-2-carbonyl, epoxyalkyl or 1,4-naphthoquinone-5-oxycarbonyl-ethyl, Q^2 is Q^1 , anthraquinonylalkoxy or doxorubicinyl, Q^3 is Q^2 , mitomicinyl, esperamycinyl or methotrexoyl, Q^4 is Q^1 or methotrexoyl and pharmaceutically acceptable salts thereof and methods of use pertaining these compounds.

EP 0 450 461 A3



European Patent
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EUROPEAN SEARCH REPORT

Application Number

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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
D,X	PROCEEDINGS OF THE NATIONAL ACADEMY OF SCIENCES OF USA. vol. 86, no. 16, 1989, WASHINGTON US pages 6318 - 6322; S.BAJUSZ E.A.: 'Highly potent analogues of luteinizing hormone-releasing hormone containing D-phenylalanine nitrogen mustard in position 6'	1-10	C07K7/20 A61K37/43
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P,X	WO-A-9 009 799 (COLORADO STATE UNIVERSITY RESEARCH FOUNDATION) 7 September 1990 * the whole document *	1-10	
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 02 DECEMBER 1991	Examiner GROENENDIJK M, S, M.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	